Discrete solution in HA



Zhou Wei System Application Engineer IFCN IPC SMD AP AE





Induction heating application

- Single-end Quasi-resonant Type Converter
- Half-bridge Series Resonant Type

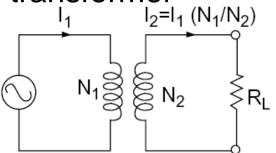
Microwave oven

Inverter home appliance

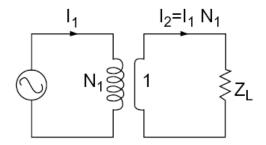
Induction Heating Basics



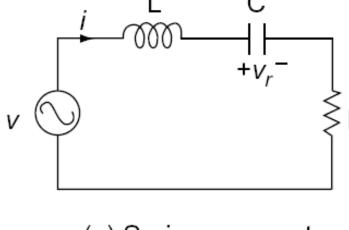
Equivalent circuit of transformer



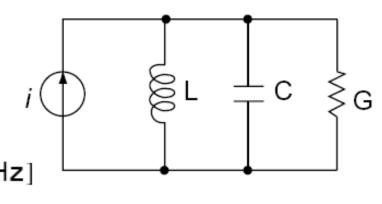
■ Equivalent circuit of IH cooker → secondary shorted



■ Two Types of Resonant Converter



(a) Series resonant

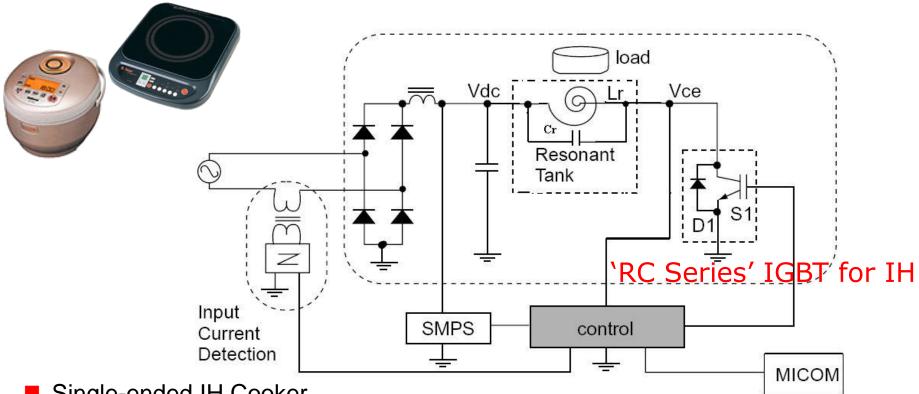


(b) Parallel resonant



Quasi-resonant Type Converter

Single-end Quasi-resonant converter main circuit

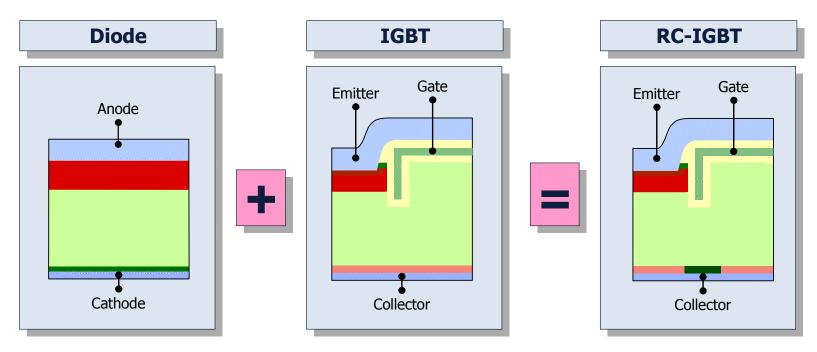


- Single-ended IH Cooker
 - **Quasi-resonant Converter**
 - Low Cost Solution



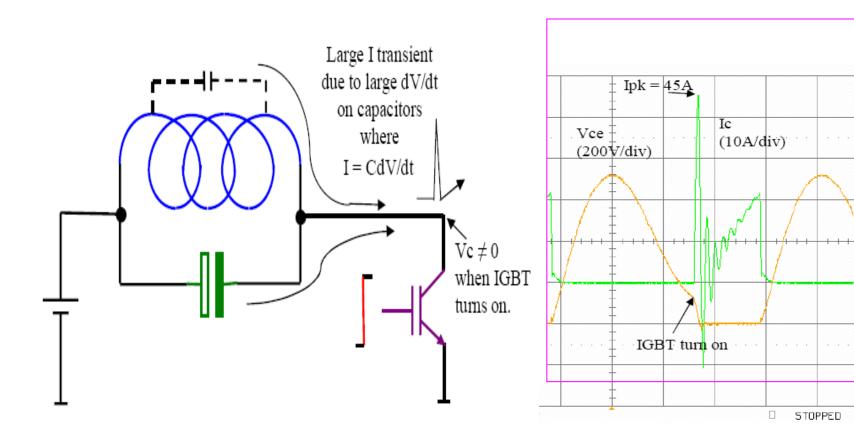
RC3-IGBT - The Monolithic Solution of IGBT & Diode

- The RC3 is based on the latest technology of TrenchStop™ IGBT. In addition the Reverse Conducting diode is integrated into the IGBT.
- Your Benefit is an tailor-made single solution just optimized for Induction Heating (IH). This improves the performance and reduces the losses even more than previous generations.





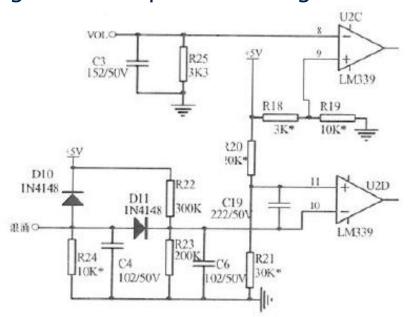




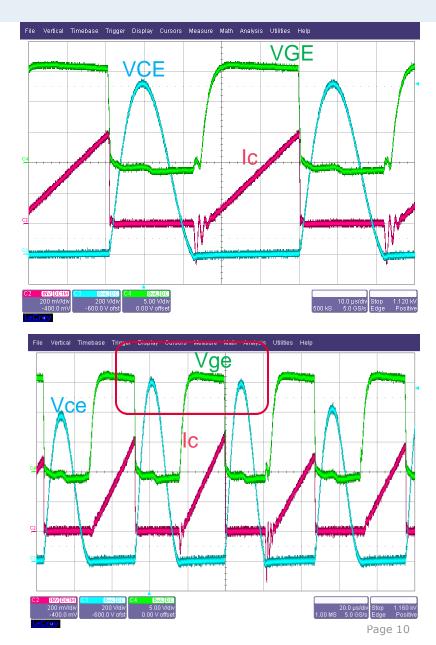
Device Stress During Operation



High Power Operation Stage



Operation Stage When Surge Happen

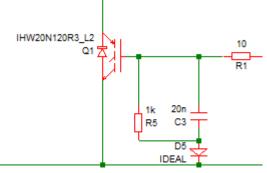


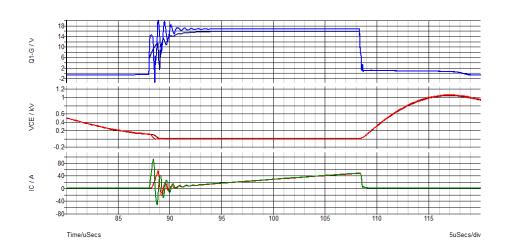


New patented peak pulse reduction

Reducing the turn-on time without loosing

turn-off performance











Induction heating application

- Single-end Quasi-resonant Type Converter
- Half-bridge Series Resonant Type

Microwave oven

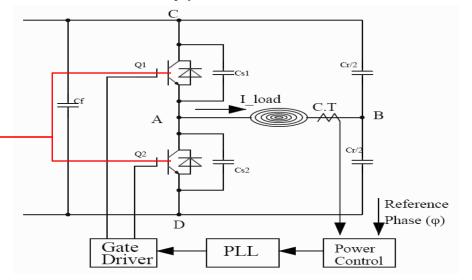
Inverter home appliance



Half-bridge Series Resonant Type

- Circuit Topology → Half-bridge Series Resonant Type
- Operating Mode → Inductive Mode
- Power Device: Discrete IGBT

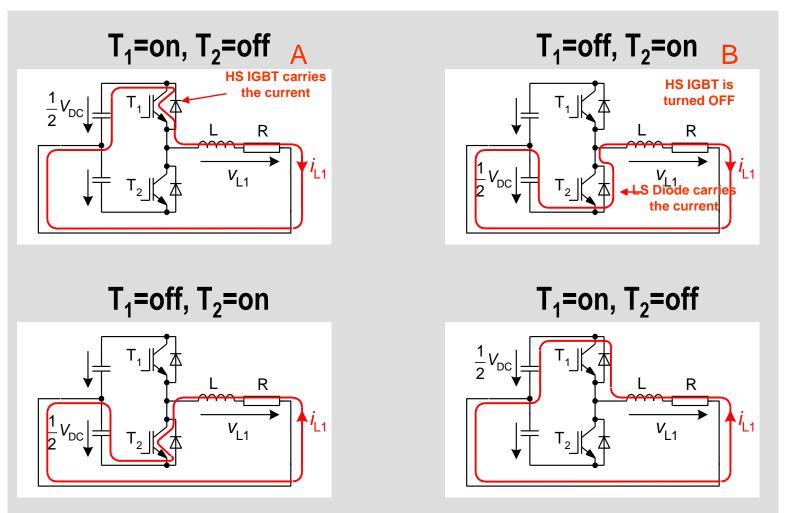
hard" or "soft" switching ←





Example of Hard Switching - Inductive Load

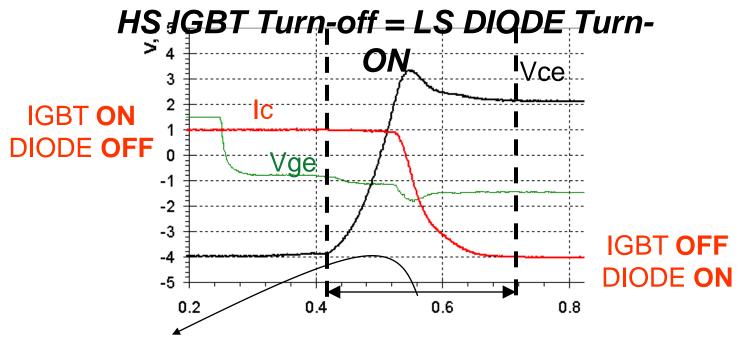
Switching pattern of Half Bridge Circuit with Inductive Load, typical in Motor Drive



infineon

Example of Hard Switching - Inductive Load

- What happens in the transition from A to B?
- The current has to be commutated from the IGBT to the Diode
 => IGBT Turns OFF and Diode Turns ON.

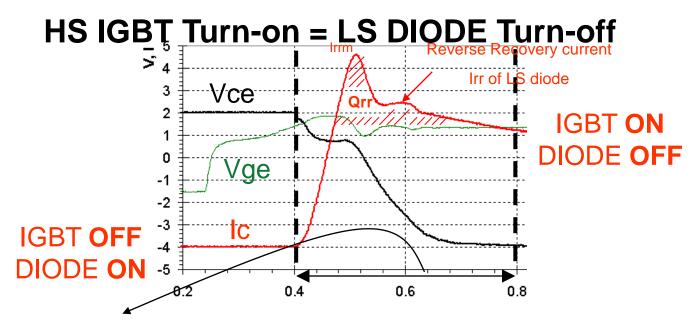


- In this interval V and I are > 0 → there is a power loss P=V x I in the IGBT.
- Large dI/dt and dV/dt are preferred to reduce power loss → EMI issues

infineon

Example of Hard Switching - Inductive Load

- What happens in the transition from B to A?
- The current has to be commutated from the Diode to the IGBT => Diode Turns OFF and IGBT Turns ON.



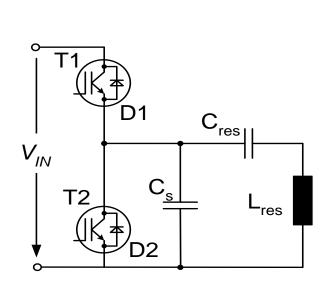
- In this interval V and I are > 0, hence there is a power loss P=V x I in the IGBT and DIODE.
- The Higher the charge Qrr the higher the power dissipated → A diode with FAST RECOVERY (Low Qrr) IS NEEDED !!!

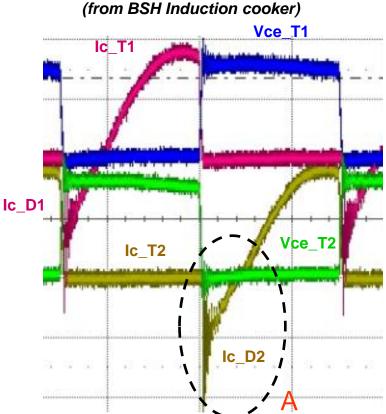
■ Large dl/dt and dV/dt are preferred to reduce power loss → EMI issues

Example of Soft Switching – Resonant Half bridge



Half Bridge Circuit with series LC Resonant Load, typical in Induction Cooking





- What happen to Low side switch T2 / D2:
- A: Diode D2 is conducting (Voltage is low), current commutates from D2 to T2 → ZVS (Zero Voltage Switching) at turn-on for T2

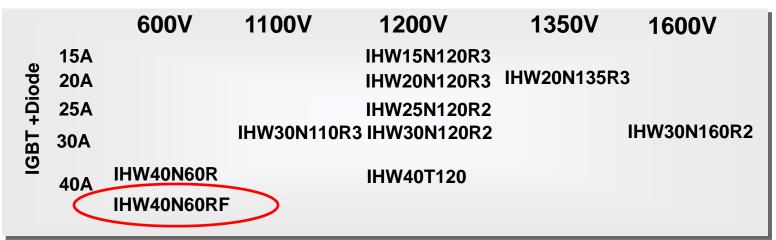
■ The Diode MUST HAVE LOW Vf, NOT LOW Qrr !!!. Reverse Recovery can be "slow".

IHW Series Portfolio 600V, 1100V, 1200V, 1350V and 1600V!



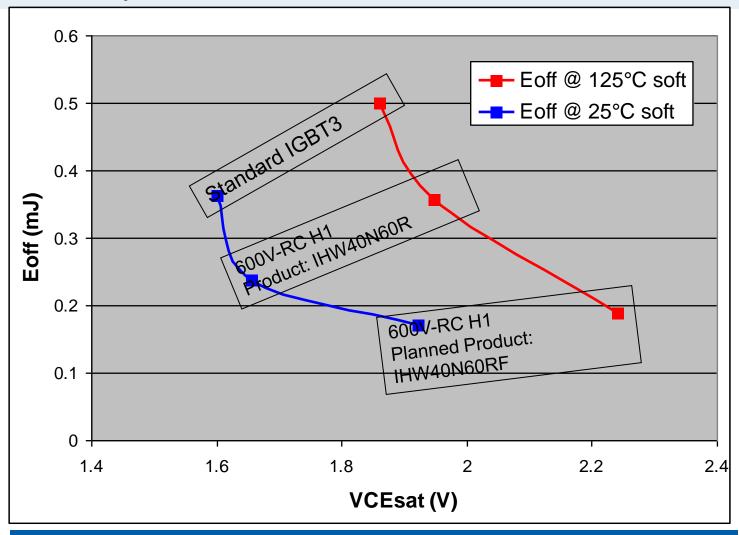
Induction Cookers – MWO – Rice Cooker – Multi-function Printers





Trade-off curve for soft-switching 600V IGBT3: 1kV/µs, 40A, 10 Ohm, VCE=400V

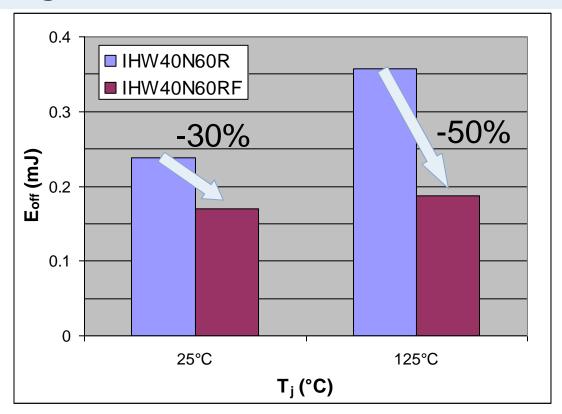




Infineon Technologies offer a product spectrum covering the whole trade-off curve!



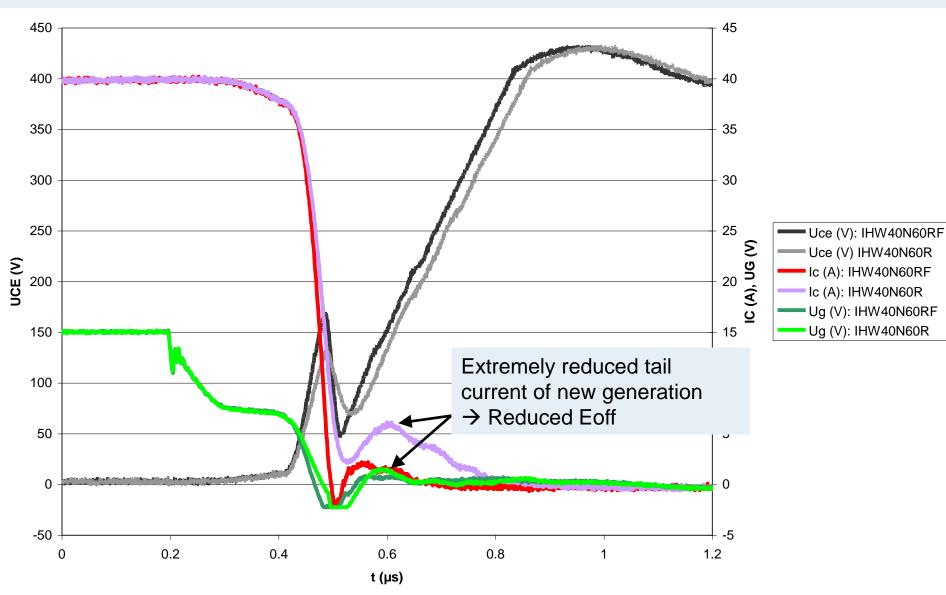
Soft-switching: 40A, 10 Ohm



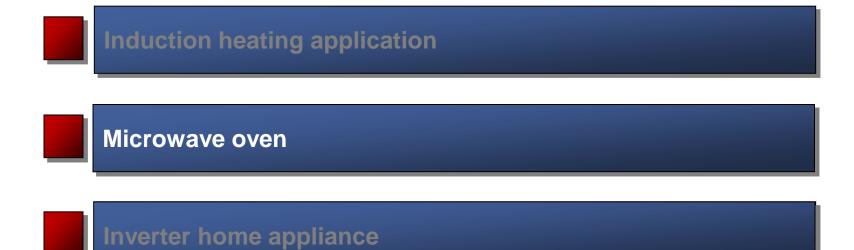
- The switching losses and are significantly reduced as compared to IHW40N60R (previous generation).
- The switching losses of the IHW40N60RF show a very small dependence on temperature.



Soft-switching @ 125° C, 40A, 10 Ohm

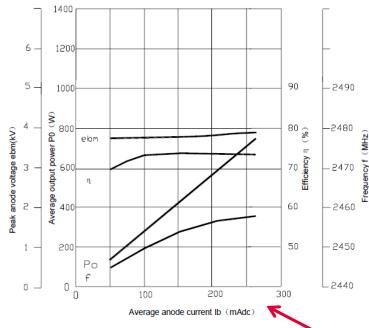






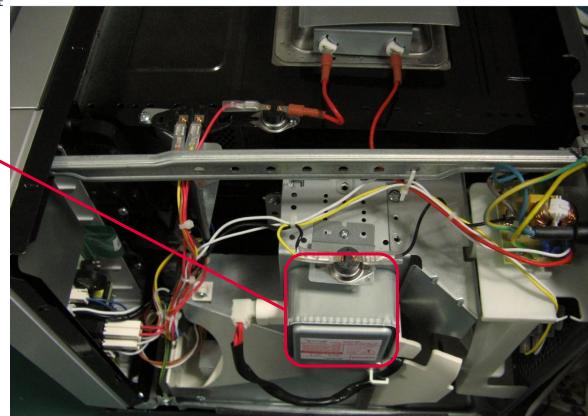
Performance of MAGNETRON





Operating conditions:

Power supply: Single phase full wave recited without filter

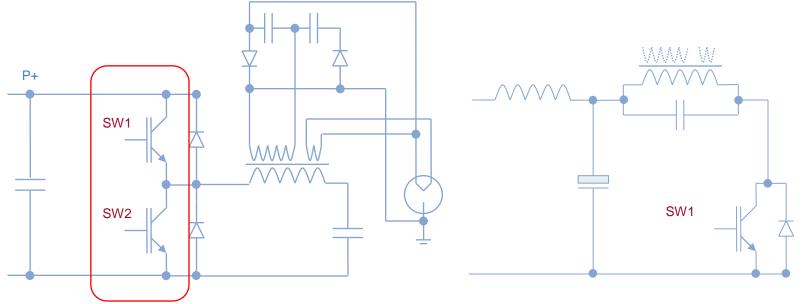




IGBT for Microwave Oven



1200V: Single Ended Topology



'hard' or 'soft' switching

(1)

IGBT in *TrenchStop Reverse Conducting* technology Switching frequency 20kHz

e.g. 600V/40A IGBT IHW40N60R/IHW40N60RF

e.g. 1200V/20A IGBT IHW20N120R3



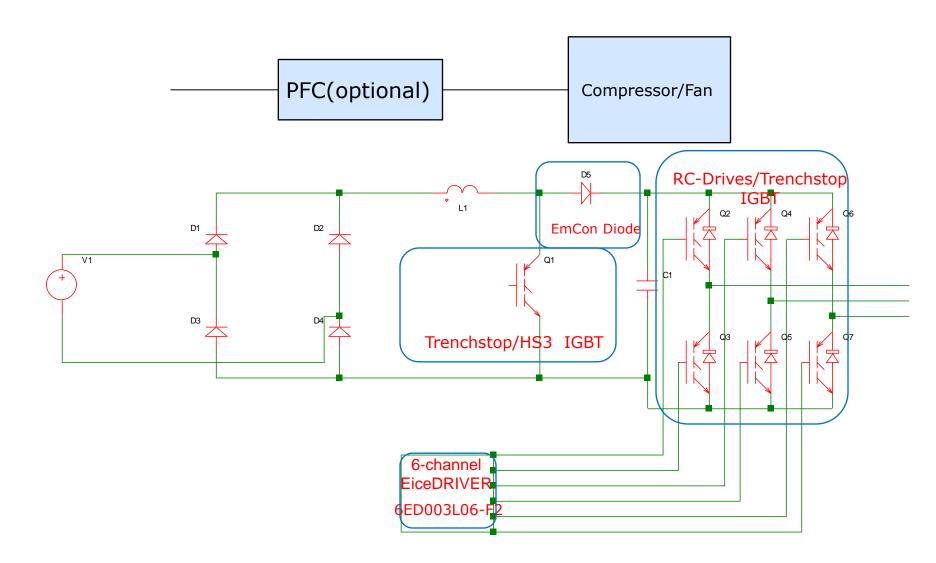
Induction heating application

Microwave oven

Inverter home appliance

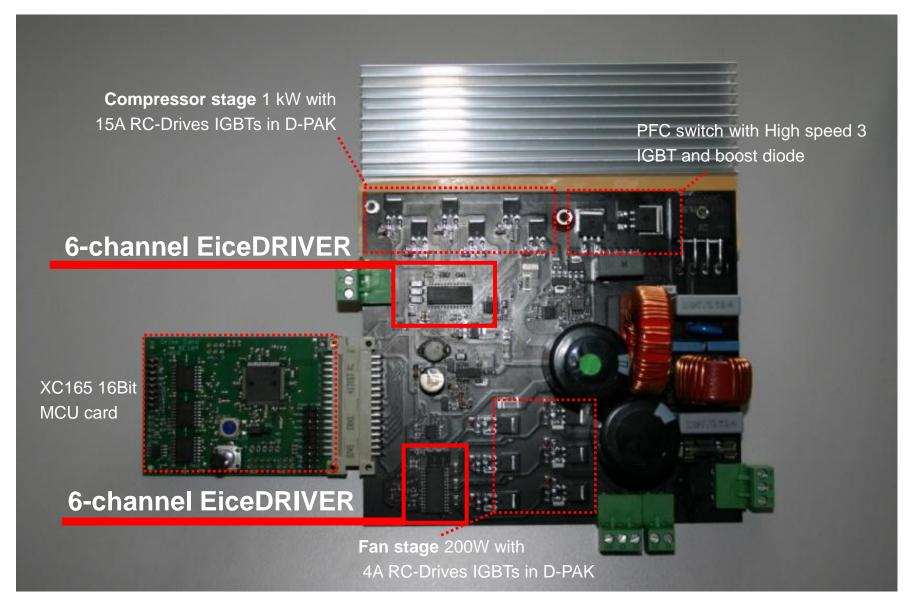


System configuration for inverterized HA



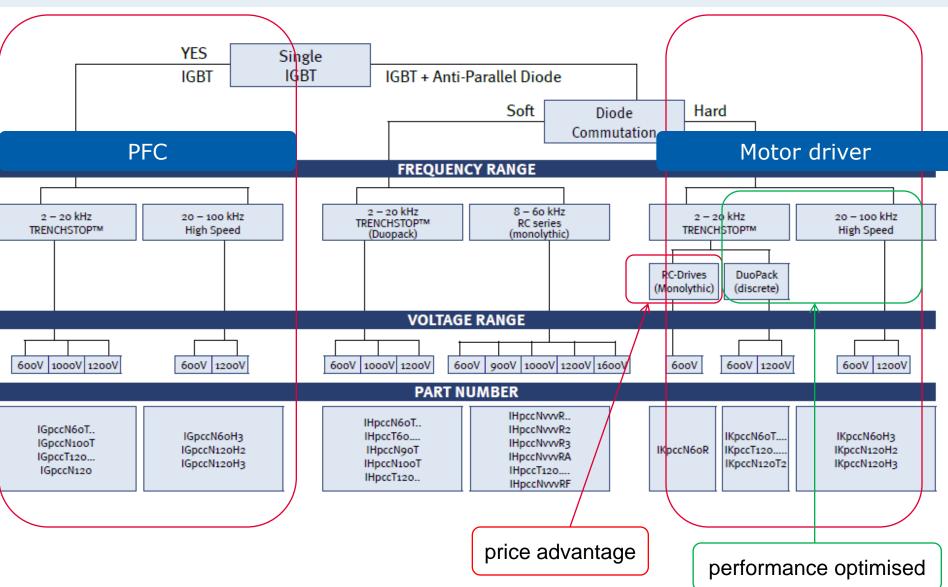
IFX discrete solution with 2x 6ED inside: Dual motor kit for 1 kW Aircon Split systems







IGBT selection guide for inverterized HA



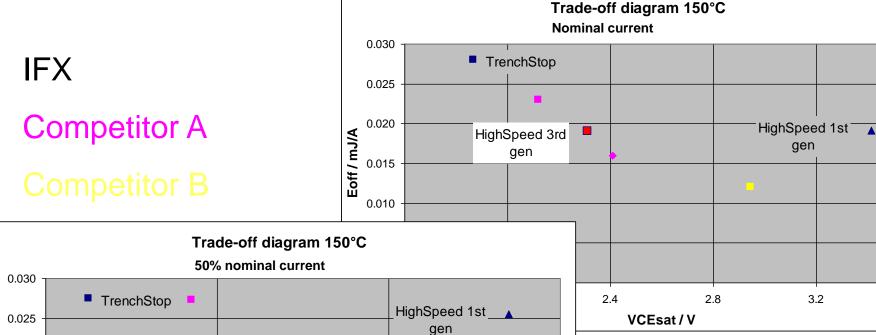


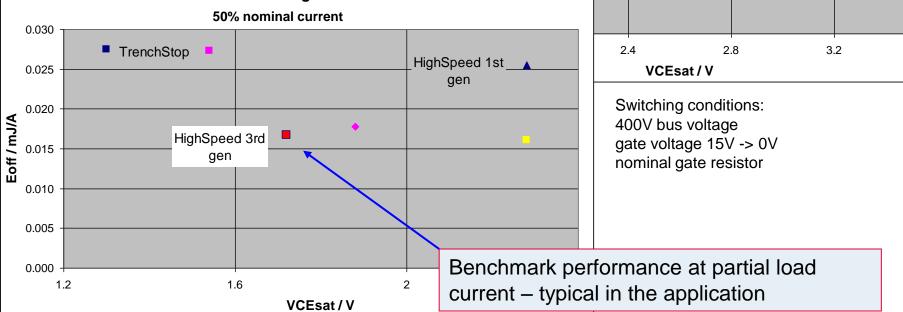
Induction heating application Microwave oven **Inverter home appliance** PFC IGBT + Diode



3.6

IGBT Competitor Landscape





Sing IGBT 600V TO247/TO220Fullpak Portfolio



$$T_{C} = T_{j \max} - V_{CEsat \max @ T_{j \max}} \bullet I_{cnom} \bullet R_{thjc}$$

Continuous

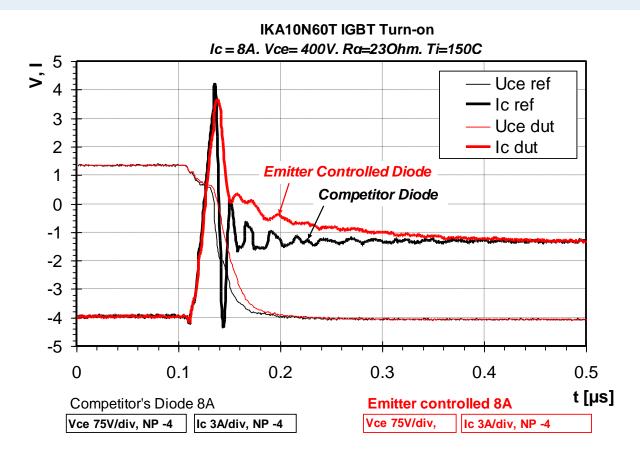
collector

current
at T₀ =100° C

							at ⁻	$\Gamma_{\rm C} = 100^{\circ} $
Product Type	Product Status	Order Online	Green	Switching Frequency	Package	V _{CE} (max)	I _{C(max)} @ 25°	I _{C(max)} @ 100°
▶ <u>IGW30N60T</u>	in production	[Request]	RoHS	TRENCHSTOP™ 2-20kHz	TO-247	600.0 V	60.0 A	30.0 A
▶ <u>IGW50N60T</u>	TO247	[Request]	RoHS	TRENCHSTOP™ 2-20kHz	TO-247	600.0 V	100.0 A	50.0 A
▶ <u>IGW75N60T</u>	(i)	[Request]	RoHS	TRENCHSTOP™ 2-20kHz	TO-247	600.0 V	150.0 A	75.0 A
▶ <u>IGW20N60H3</u>		Request	RoHS	HighSpeed3 20-100kHz	TO-247	600.0 V	40.0 A	20.0 A
► <u>IGW30N60H3</u>	177	[Request]	RoHS	HighSpeed3 20-100kHz	TO-247	600.0 V	60.0 A	30.0 A
▶ <u>IGW40N60H3</u>	1 2 3	[Request]	RoHS	HighSpeed3 20-100kHz	TO-247	600.0 V	80.0 A	40.0 A
▶ <u>IGW50N60H3</u>	in production	[Request]	ROHS	HighSpeed3 20-100kHz	TO-247	600.0 V	100.0 A	50.0 A
► <u>IGW75N60H3</u>	in production	Request	RoHS	HighSpeed3 20-100kHz	TO-247	600.0 V	140.0 A	75.0 A
▶ <u>IGA30N60H3</u>	TO220 FullPAK	Request	ROHS (S)	HighSpeed3 20-100kHz	TO220-3 FP	600.0 V	18.0 A	11.0 A

Discrete Emitter Controlled Diodes Your Soft Alternative



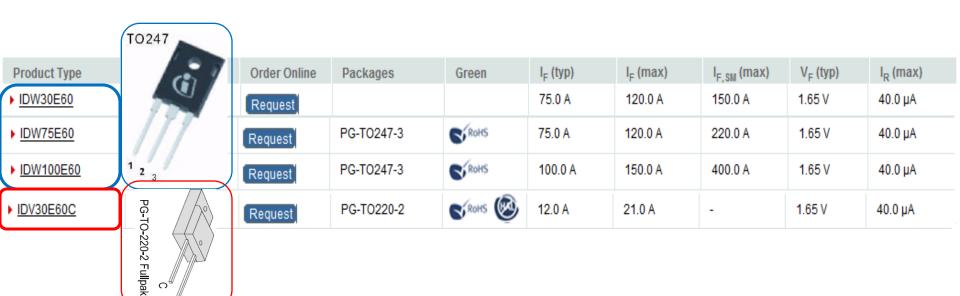


Your Advantage:

- The Emitter controlled technology improves the IGBT turn-on by reducing current and voltage oscillations.
- Gate resistor Rg can be reduced, reducing IGBT turn-on losses

Discrete Emitter Controlled Diodes 600V TO247/TO220Fullpak Portfolio





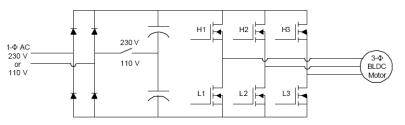


Induction heating application Microwave oven **Inverter home appliance** Motor driver

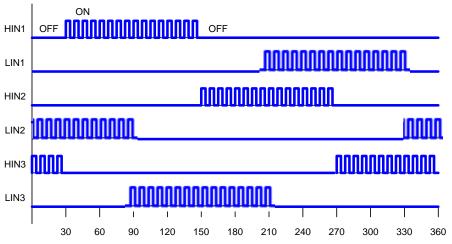


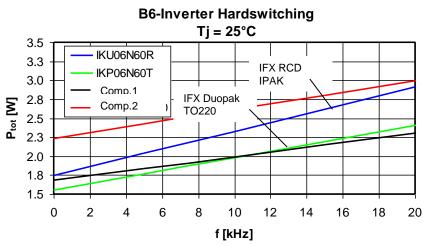
Loss estimation vs switching frequency

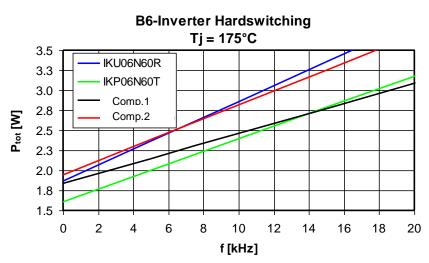
■ BLDC Motor, Vcc=400V, Rg=24 Ohm, Iout=6A. **Hard Switching**



Hard Switching Modulation



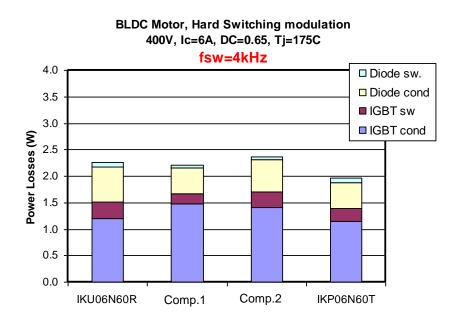


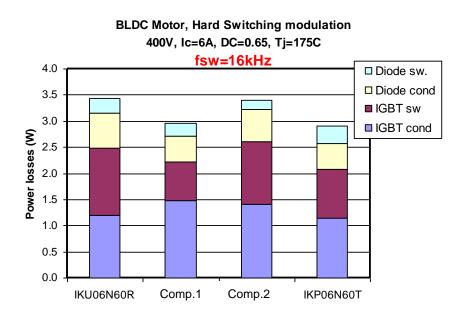


Conduction Losses versus Switching Losses



Conduction losses are the predominant loss meaning low Vce(sat) is the most relevant parameter

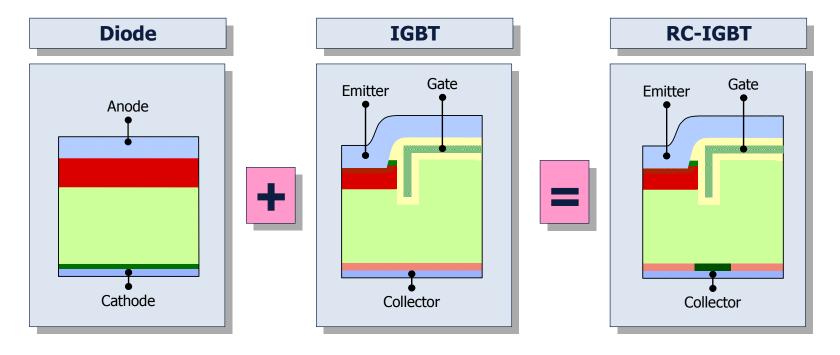




Infineon IGBTs offer the lowest Vce(sat) in the low cost consumer market

RC-Drives Reverse Conduction IGBT for Drives



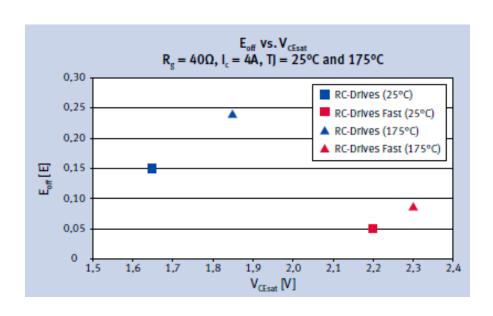


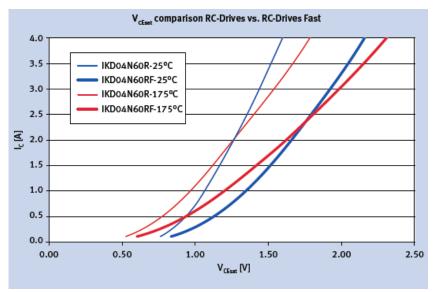
- RC-D: Infineon now offers the free wheeling diode monolithically integrated into the TRENCHSTOP IGBT-die for hard switching applications (Reverse Conducting for Drives)
- Same DC current rating of diode and IGBT
- This leads to current classes [<15A] being available in new package classes.</p>





Product Portfolio												
Inverter Output power	Switching frequency	B _{vces}	ا _د @ 25°C	I, @ 100°C	V _{CEsat} @ 17,5°C	DPAK 🔊	IPAK 🙊					
[W]		[V]	[A]	[A]	ALEXA Z	17						
100	4~30kHz	600	5	2,5	► NEW ~	IKD03N60RF						
200	4~30kHz	600	8	4	RC-DF	KD04N60RF						
200	≤4kHz	600	8	4	8	IKD04N60R	IKU04N60R					
600	≤4kHz	600	12	6	,85	IKD06N60R	IKU06N60R					
1000	≤8kHz	600	20	10	1,85	IKD10N60R	IKU10N60R					
1500	≤8kHz	600	30	15	1,85	IKD15N60R	IKU15N60R					



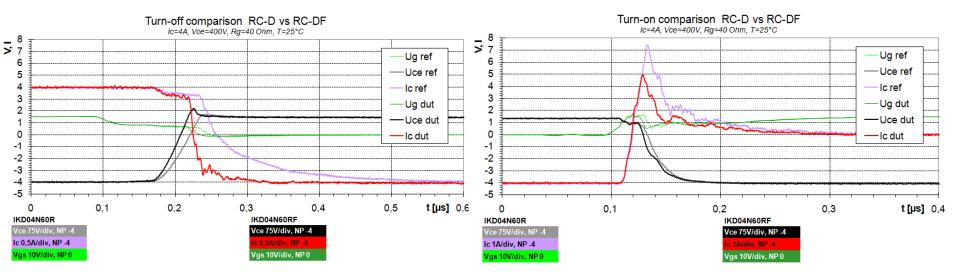




Switching comparison RC-D vs RC-DF

Turn-off

Turn-on IGBT



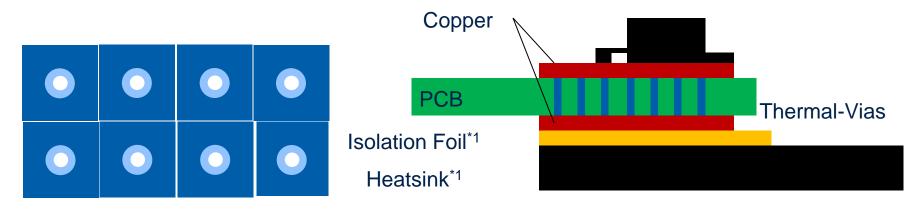
Due to the simultaneous optmization of IGBT and integrated diode for fast switching, both IGBT turn-off and turn-on are showing reduced power losses and still smooth switching behavior

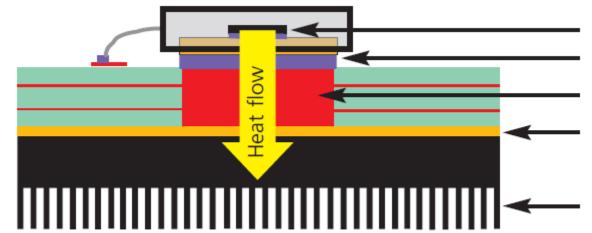
RC-Drives Thermal Concept



■ Infineon recommend the small drill hole concepts since it's the most cost effective solution due to easy production and adequate thermal behaviour

RC-Drives





*1) optional



Application Test Setup (1)

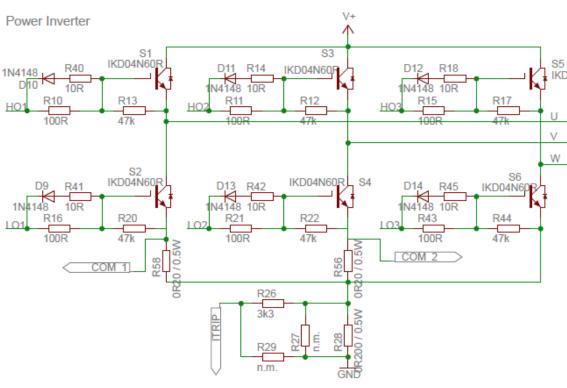
Test condition:

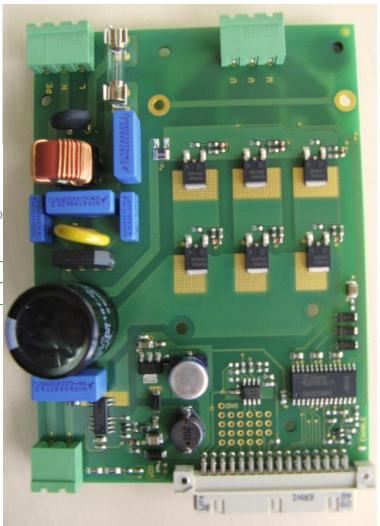
■ Input voltage: 231Vac

Inverter switching frequency : 15Khz

Ambient temperature: 23°C (±2°C)

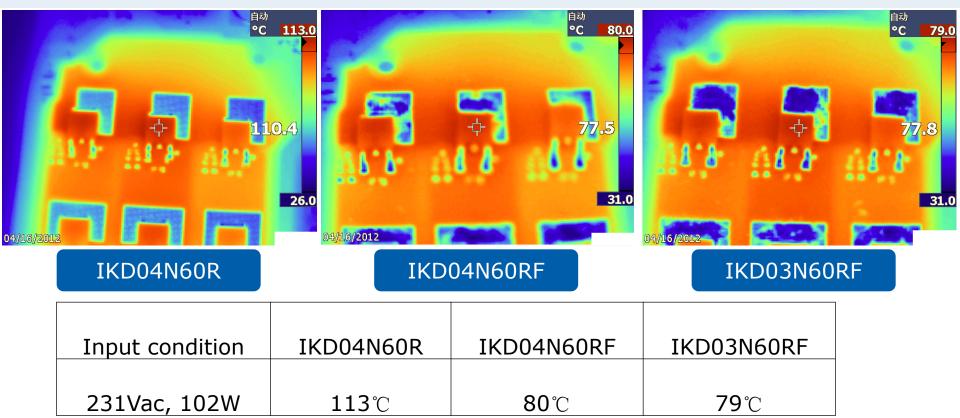
Stand-by time: 0.5hour / measurement





Meaurements in the application Input power 102W

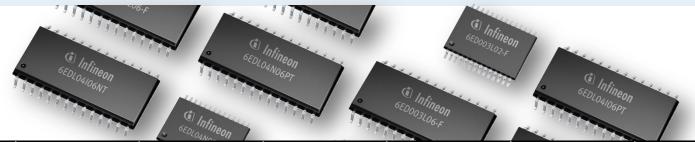




■ The package temperature (T_{case}) of IKD04N60R, IKD04N60RF & IKD03N60RF were measured at input power=102W

EiceDRIVER™ - **6ED 2**nd Generation Driver IC Portfolio of for IGBTs and MOSFETs





Sales Code	6ED003L02-F2	6EDL04N02PR	6ED003L06-F2	6EDL04I06NT	6EDL04I06PT	6EDL04N06PT
SP - ordering code	SP000919390	SP000926072	SP000929928	SP000926082	SP000926088	SP000926102
Status	coming soon	coming soon	coming soon	coming soon	coming soon	coming soon
Blocking Voltage	200V	200V	600V	600V	600V	600V
Input Logic	negative	positive New!	negative	negative	positive New!	positive New!
Integr. Bootstrap Function	no	yes New!	no	yes New!	yes New!	yes New!
Optimized for	IGBT	MOSFET New!	IGBT	IGBT	IGBT	MOSFET New!
Package	PG-TSSOP-28	PG-TSSOP-28	PG-DSO-28	PG-DSO-28	PG-DSO-28	PG-DSO-28
ES	available	-	available	-	-	-
QS	Aug'11	Sept'11	Aug'11	Sept'11	Sept'11	Sept'11
MP	Nov'11	Nov'11	Nov'11	Nov'11	Nov'11	Nov'11
Replacement	6ED003L02-F	new	6ED003L06-F	new	new	new
PCN for today's customers	Oct'11		Oct'11			

Recommendation for new designs:
Shift from 6ED003L02-F to 6ED003L02-F2 (1by1 solution)
Shift from 6ED003L06-F to 6ED003L06-F2 (1by1 solution)
Or check our new additional variants



6ED003L06-F2 - Premium quality gate driver

Technology & Device Features:

- SOI-technology: robust again latch up
- Insensitivity to transient voltages up to -50V
- Full functionality up to
- Power supply of the high side drivers via bootstrap

Protection Features:

- Signal interlocking of every phase to prevent crossconduction
- Deadtime typ. 310 ns
- Detection or over Detection or Detection of overcurrent and 6ED003L06 ENABLE pin

EiceDRIVER™ - 6ED003L06-F2 Block diagram



Inputs:

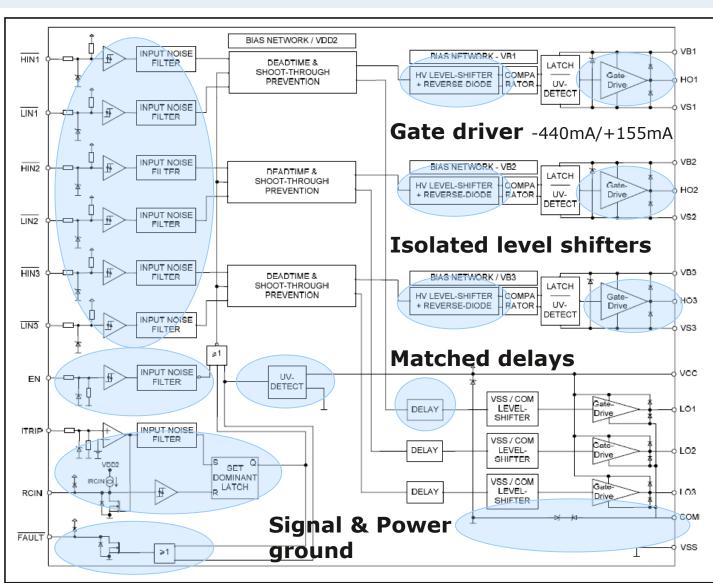
Schmitt trigger,
Pre-biase,
Noise filter,
Interlocking

Enable

Undervoltage lock-out

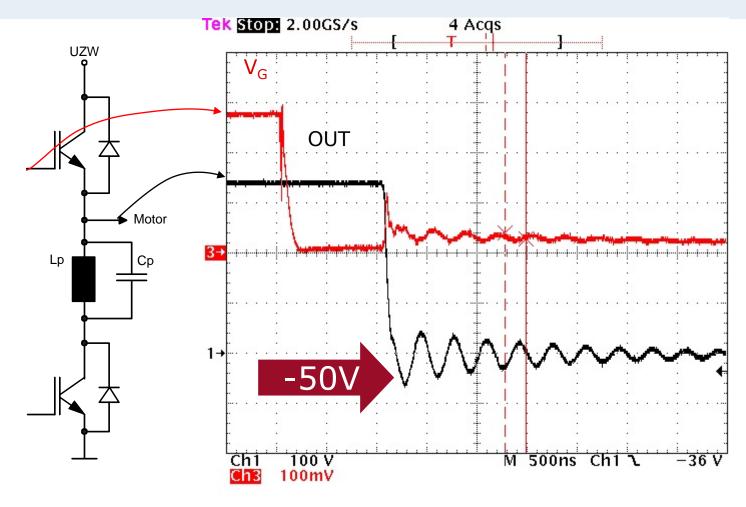
Overcurrent protection

Fault feedback



Performance with physical parasitic Elements



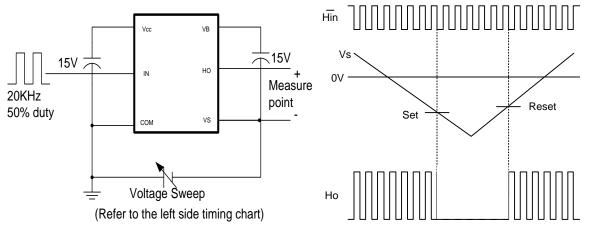


3-phase Fullbridge in motor operation with physical parasitic components (Lp, Cp) at DC-bus voltage of 320V (Motor in Y-connection, without mechanical Load)



Testing neg. VS voltage

- Purpose is to identify ignored level of input gating in HVIC when Vs falls to under 0V.
- Test Method & circuit



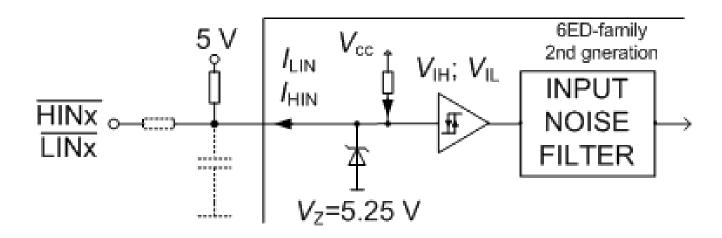
DUT	Set[V]	Reset[V]	
6ED family – 2nd generation	-12.4	-10.6	
Comp I	-6.5	-6.3	

Test result : Regarding -Vs identified level, 6ED is better than Comp I

/HIN, /LIN control pins



- Integrated pull up resistors of approx. 70 k Ω
- Integrated zener clamping < 5.8 V
- ext. pull up resistors are recommended
- \blacksquare RC filter (100 Ω , 1nF) may be necessary in noisy environment



Interlocking



- Philosophy of interlock function
 - □ Avoid any short circuit of any half bridge
 - ☐ The first incoming turn-on signal rules the output
 - □ The second incoming turn-on signal is neglected
 - □ Second turn-on signal is processed, when active turn-on signal vanishes, i.e. when interlock condition vanishes



6ED family -2nd generation: Interlocking (1)

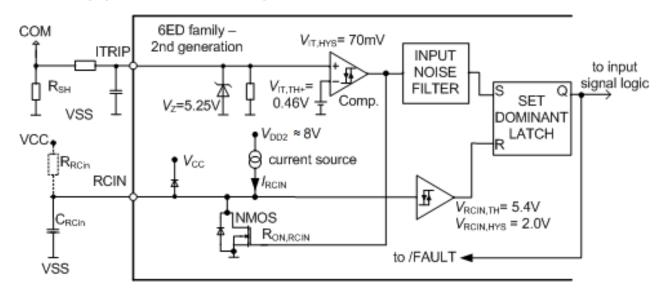
Synchronous turn-on of /HIN and /LIN



Overcurrent protection (ITRIP)



- Comparator threshold of 0.46 mV and hysteresis of 70 mV triggers RCin circuit
- Direct connection of shunt via RC-filter
- Short pulse suppression avoids wrong trigger of flip-flop
- RS-flip-flop triggers fault signal



RCin programming



- RCin capacitor is recommended in the range < 10nF</p>
- A good choice is 2.2 nF
- A large capacitor may be discharged only partially without reaching the restart threshold
- IC is released after filter time
- Intermitting SC / overcurrent is possible



ENERGY EFFICIENCY MOBILITY SECURITY

Innovative semiconductor solutions for energy efficiency, mobility and security.





