

Toshiba Wireless Power Solution

Mar. 2018

Mixed Signal LSI Marketing and Engineering Group Toshiba Electronic Device & Storage Corporation

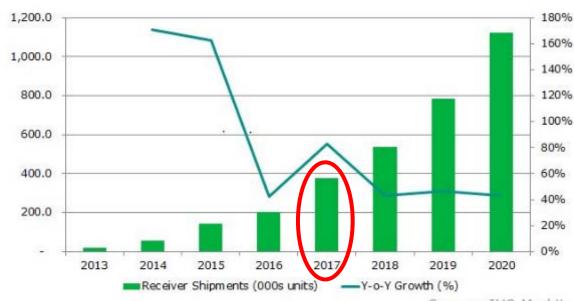
Confidential

Wireless Power Market

2017:

- 325 million wireless power products
 - 300 million mobile phones
- 75 million wireless phone chargers

Wireless Power Receivers Market



Source: IHS Markit

Source IHS: https://www.wirelesspowerconsortium.com/blog/273/wireless-power-market-surges-as-usage-leaps-forward

Source IHS: https://technology.ihs.com/584460/wireless-power-up-40-percent-in-2016

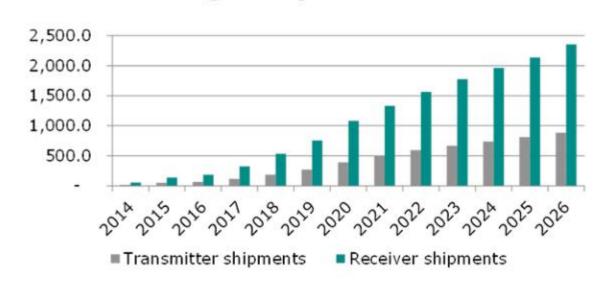


A growing wireless power market

Phones:

- 1000 million in 2020
- 2000 million in 2025
- Chargers:
 - 500 million in 2021

Wireless power market surges as usage leaps forward



Source IHS: https://www.wirelesspowerconsortium.com/blog/273/wireless-power-market-surges-as-usage-leaps-forward



Wireless power products in WW

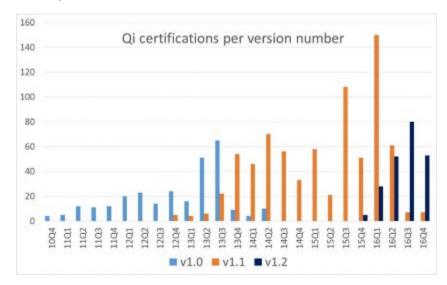
Qi is the most popular standard in WPT

- Qi is defined by WPC(Wireless Power Consortium)
- Toshiba is a regular member of WPC. Apple joined in WPC in 2017Feb.

The number of Qi registered (certified) different brands

2014:56 brands registered 2015:86 brands registered 2016:156 brands registered

Toshiba products are Compliant to Qi spec.



https://www.wirelesspowerconsortium.com/blog/268/152-brands-registered-a-qi-product-in-2016



It's time to increase wireless technology demand

The market changes after iPhone adopts wireless power



Picture from Apple website

 After iPhone8/X with the wireless power, the smartphone makers that was watching the markets started considering wireless power.

- The accessary makers also are accelerating to develop a charger pad that supports iPhone fast charge
- The number of smartphone makers studying wireless power are increasing

TOSHIBA Wireless Power IC Outline

■ WPC Qi compliance (Qi Ver1.2)

WPC: Wireless Power Consortium

Advanced analog process <u>0.13um Process</u>

TOSHIBA Own Process

Toshiba process that is Low-Ron and Low input capacitor enable to realize the high performance

■ Transmitter ;Tx

Tx

TC7718FTG + M067(15W)

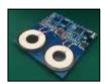
1 coil / 2 coil





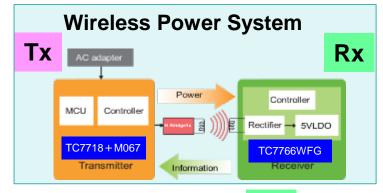
TB6865AFG series: 1W~5W

1 Device / 2 Device charge





2 Device Charging



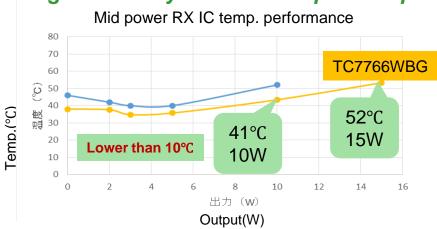
■ Receiver LSI; Rx

Rx

TC7766WBG-M000: 15W

TC7766WBG-M010: 5W

High efficiency and Low temp. concept



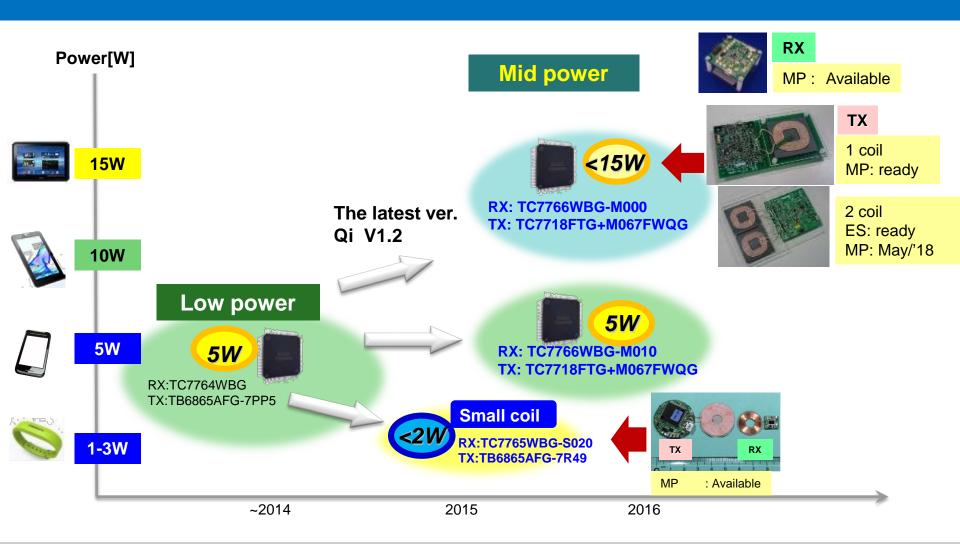
TC7764WBG-L000 :~5W TC7765WBG-S020 :~2W



Wireless Power Road Map



We would like to propose Mid-Power & Small coil solution.



Toshiba Wireless products

Toshiba Wireless Power 1W to 15W in the market.

Ring (<1W)



Module (5W)





Smart watch (<1.0 W)



Smartphone (5W)



Smart shoes (<2.0 W)



Smartphone accessory (10W-15W)





Toshiba 15W solution

1st Qi certified 15W RX and TX

Toshiba 15W EVB has passed Qi V1.2 EPP

TX: TC7718FTG





TC7718EVB is 1st registered TX as MP-A2 15W

TC7766EVB is 1st registered RX as 15W



RX: TC7766WBG-M000

_	SORTIUM		000
	Declaration of complian	se to part 3 of Qi spe	cification.
	Hereby declares	Authorized Test Lab	00
SGS Kon	ra .		
SGS Build	ling 3FL, 18-34, Sanbon-do	ng	
Gunpo, G	yeonggi-do, 435-043		
Korea			
That the	ollowing product with Qi-id:	1674	
	Product Name:	TC7766WBG-M000	
	Type number:	TC7766WBG-EVM	
	ATL sample number:	G-45-2016-01644A	
	Toshiba Corporation		
address:	580-1, Horikawa-cho, Salv	rai-Ku	
Ciry and Postal:	Kawasaki 212-8520		
Country:	Japan		
has passed all compliance	requirements as described	in part 3 of the Wirele	ss Power Consortium specification.
Version:	Qi v1.2.2		qi-pc0-part3-v122 Date: June 20
Power Profile:	Extended Power Pro	We <=15 Watt	
Active Notal(s):	20160620-1		
Jarry	2.		7
Signature CGT	01	Signature	
Date: 0	9-812-2016		Date: 09-8 12-2016
Jessica Baek		Evin Lee	
Name Test Engineer:		Name Reviewer	



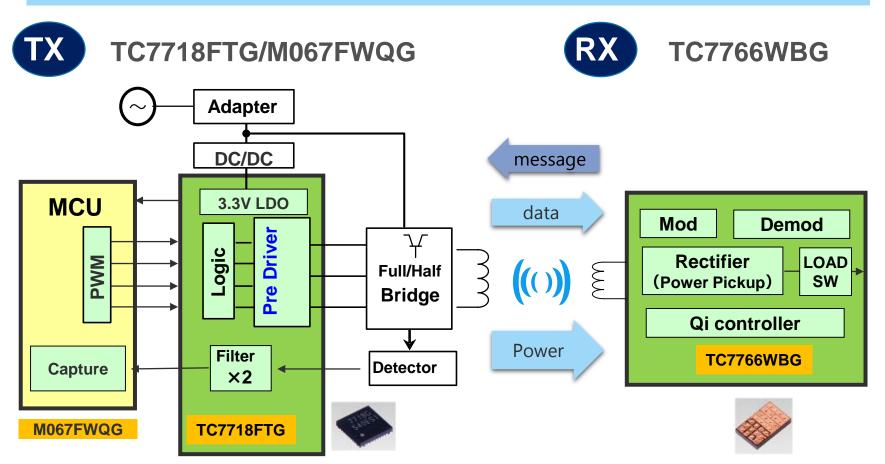
Mid Power (15W) Solution

Wireless Power Transfer IC

Solutions for 15W(Max) application

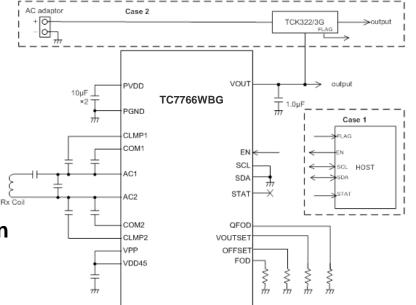
We would like to propose the Toshiba 15W wireless power solution for Smartphone and Charger PAD

Mid power (15W) Wireless power solution based on WPC; Qi standard



15W Receiver TC7766WBG-M000

- Compliant to Qi v1.2 EPP/ got Qi v1.2.2 EPP
 - certified
- Maximum output power: 15W
- Maximum OCL :2.0A
- Output voltage
 - > LDO mode :5V, 5.1V. 5.2V, 7V
 - > SW mode :5V~14.8V
 - *Possible to set the output power via I2C
- Low Rds
 - (High side:45mOhm/Low side 30mOhm) on synchronous rectifier
- I2C Interface
 - Possible to register access
- FOD adjustment with external resistors
 - > QFOD
 - Power difference
- Protection function
 - Under voltage Lockout
 - > Over voltage protection and clamper function
 - Over current limitation
 - Thermal shutdown
- WCSP28 2.4 x 3.67mm (0.5mm pitch)





TC7766WBG-M000 advantages



High efficiency

Advantage 1 High eff.

- TC7766WBG temperature is around 46.5 deg.C @15W (12VSW/1.25A condition)
- The most compact, simple and flexible design
 - > The most compact

Advantage 2 Simple

- The smallest package and thickness in WPT; 2.4mmx3.67mm, 0.5mm
- > The most simple
 - Qi V1.2.2 protocol is implement with hard logic
 - No need any SW and FW about the Qi protocol
 - Just only connect resistors for FOD adjustment. (FOD, OFFSET and QFOD terminals)
- The most flexible (Some examples are shown in following pages.)
 - Host control (soft) point of view

Advantage 3-1 Flexible design(SW)

- Enable to monitor the TC7766WBG status and check the Tx information
- System (hard) point of view
 - TC7766WBG provides flexible systems.

Advantage 3-2 Flexible design(HW)

LDO mode, SW mode, SW mode+ DCDC/LDO, + load switch etc..

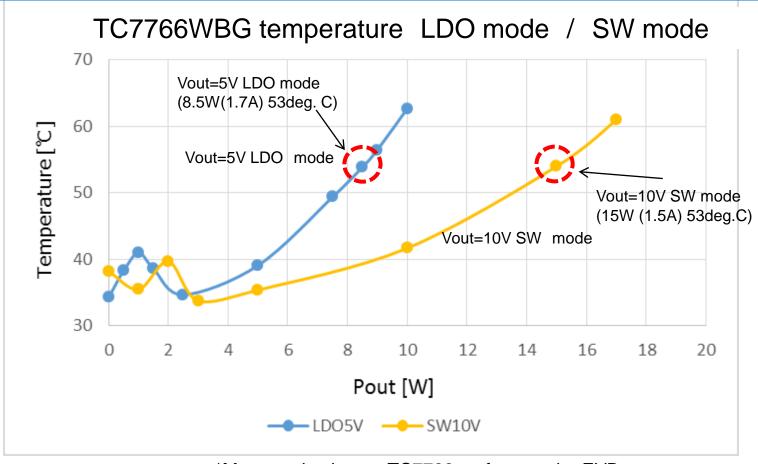
TC7766WBG characteristic

Advantage 1
High eff.



The IC has 2 output modes; LDO mode and Switch(SW) mode.

The SW mode is effective to reduce temperature and enable to output 15W power.



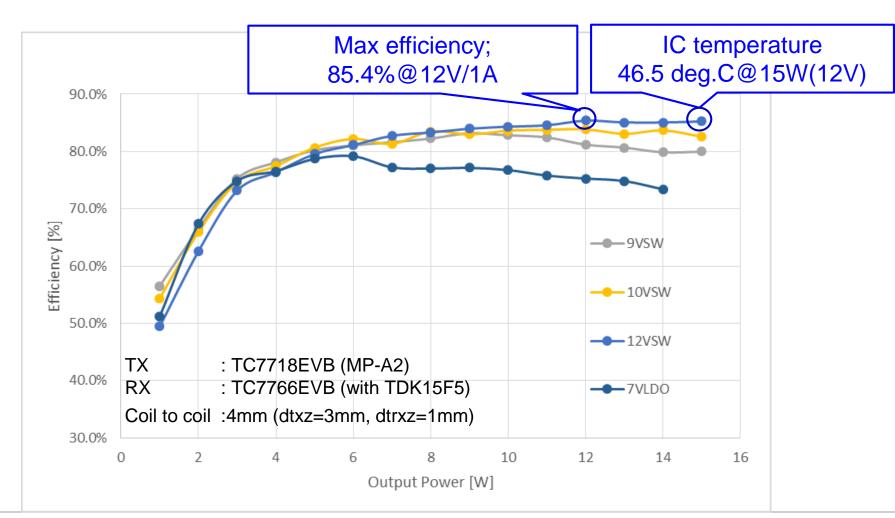
^{*}Measured point are TC7766 surface on the EVB



^{*}Transmitter: TC7718EVB (MP-A1) prototype

^{*}Receiver : TC7766EVB (RX coil TDK15F5)

The best condition of system efficiency and RX IC temp. is RX output 12V SW mode

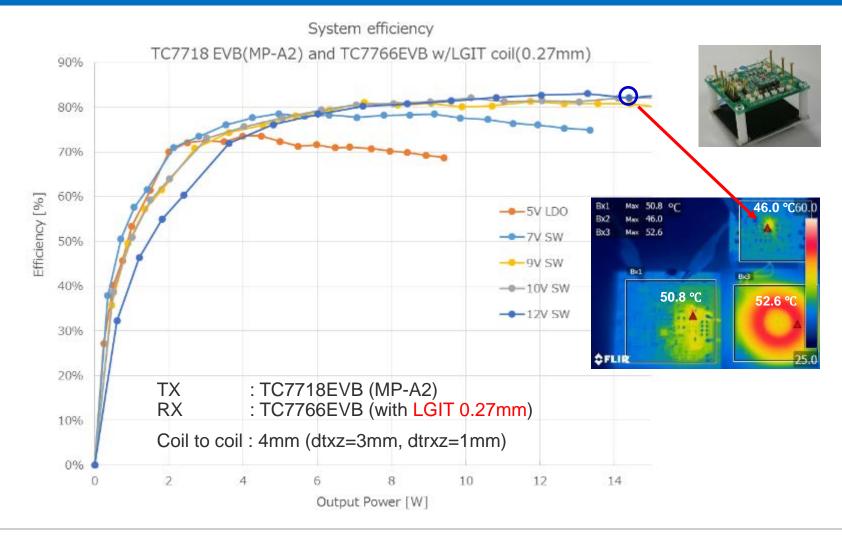




System efficiency with LGIT thin Rx coil



LGIT RX coil is very thin and has a high performance





New RX Coil (LG Innotek) thickness: 0.27mm

Reference data



Dimension	48.0 x 48.0 mm	
Thickness	0.27 mm +/- 0.03 mm(without adhesive)	
Frequency	110 ~ 205 kHz (WPC Standard)	
(Wireless Charging Coil)	110 203 KH2 (WPG Standard)	
Output	15 watt (Max.)	
(Wireless Charging Coil)		
Weight	2.9 gram +/-10%	

NO	ITEM	RATING	UNIT	Remark
1	Inductance (L)	8.5 ± 1.0 (TBD)	uH	Measurement at 100kHz @Room Temperature
2	Resistance (Rac)	0.35 ± 0.15 (TBD)	Ω	Measurement at 100kHz @Room Temperature

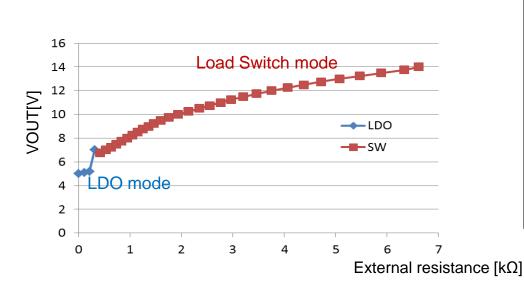
Easy setting (VOUT/FOD/Q-FOD)



Variable setting for VOUT (1. VOUTSET)

Advantage 2 Simple

 Output voltage: 5V to 14V selectable by external resistance (Note)possible to set it by accessing internal registers via I2C.



VOUTSET	Operation	VOUT
Resistance[Ω]	Mode	Voltage[V]
0		5.0
100	LDO Mode	5.1
200	LDO Mode	5.2
300		7.0
510		7.0
430+510		8.0
1.2k+150	SW Mode	9.0
1.8k+120	3W Mode	10.0
2.4k+360		11.0
3.6k+150		12.0

Easily adjustment for FOD (2. FOD, 3. OFFSET, 4. QFOD)

FOD/ OFFSET : Received Power adjustment

– QFOD : Q value adjustment

TC7766WBG register



Advantage 3-1 Flexible design(SW)

Monitor TC7766WBG register via I2C

- Enable to monitor following values;
 - VRECT, frequency, phase, error, Tx capability, Tx manufacture code, negotiated power etc.
- Enable to send following packet with designated value.
 - Renegotiation packet (~0x1E)
 - End power transfer packet (0x00~0x0F) (Note)Please follow Qi spec.
 - Charge status packet (0~100)
- Enable to set output mode and voltage
 - LDO :5V, 5.1V, 5.2V, 7V
 - SW :5V~14.8V

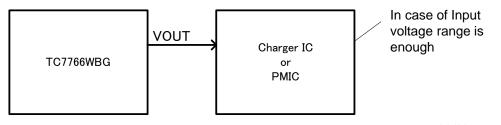


RX Flexible design



• Example 1; Simple (This system can reduce the power loss up to maximum)

Advantage 3-2 Flexible design(HW)

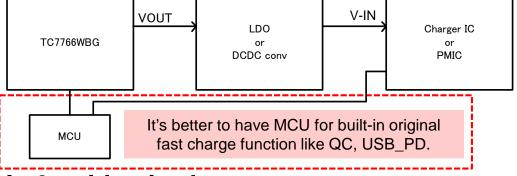




V-IN range has a limitation or require the regulated voltage

EVB Ver 1.1 50mmx50mm

Example 2; V-IN= 5V/2.5A~3A, 9V/1.67A

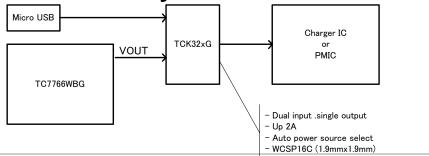




EVB Ver 2.0

30mmx40mm

Example 3; with wired system



TC7766WBG development support tools



Documents

- Datasheet
- Evaluation board
 - TC7766EVB V1.1





- TC7766EVB V2.0 (+ DCDC) + load switch system
- Application note

GUI

- GUI tool kit
- GUI user manual

System Design support

- How to control TC7766WBG with 5W Tx and 15W Tx
- How to pass Qi v1.2.2 certification
- How to design the receiver system

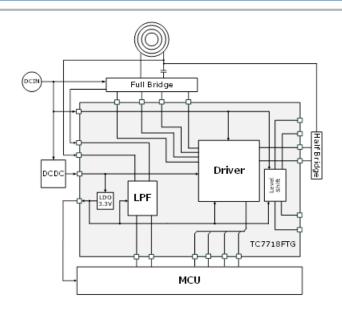




15W Transmitter TC7718FTG·M067

TC7718FTG / M067-xxxx

- **♦** Specification
- Compliant to Qi V1.2 EPP
- Support MP-A2 (15W EPP) / A11 (5W BPP)
- Sequential 2 device charging function
- Input voltage range: 4.5V to 25V
- Built-in full and half bridge gate driver : each 1ch
- Built-in LPF for demodulation of ASK signal: 2ch
- Built-in 3.3VLDO
- Built-in level shifter: 2ch
- Some I/O for LED and parameter settings
- TMPM067 outline is following;
 - ARM Cortex-M0
 - I2C interface
 - > ROM128kB, RAM 16kB
 - > 10 bit AD conv.
- PKG
 - > TC7718FTG :P-VQFN36 (5mmx5mm, 0.4mm pitch)
 - TMPM067 :QFN48(7mmx7mm,)
- < Firmware version>
- ◆ Ver: M067-7RF4
 - 1. MP-A2 (15W)/ A11 (5W) selectable
 - 2. Support the internal register access via I2C
 - Status : MP
- ♦ Ver :M067-xxxx
 - 1. Based on M067-7RF4
 - 2. Fast charge function
 - 3. QC2.0 AC adaptor control for 12V input.
 - 4. Support 2 coil operation (select either one of 2 coil)
 - Status : ES: ready, MP: 1Q / '18







TC7718FTG+M067 advantages



1st Qi v1.2.2 EPP certified MP-A2 Tx

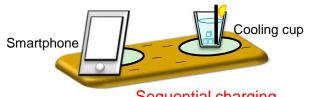
Advantage 1 Regulation

- No need to development software. (Toshiba provides the MCU built in the software.)
- The control method won't conflict with EU and China regulatory.
- The lower BOM system than the certified TX MP-A5.

Advantage 2 Low cost system

Advantage 3 Multi charging

- Multi charging (& sequential charging)
 - TC7718FTG is able to drive 2 coil.
 - The number of component of 2 coil system is around 1.5 times from 1 coil



Sequential charging

- QC2.0 (12V) input
 - Do not need bundling the adaptor in your products.
 - Recommendation of adaptor input current is over 1.5A for 10W, and 2.3A for 15W.

Advantage 4 QC2.0 input

- Flexible settings for some parameters with external resistors.
 - LED lighting methods
 - FOD parameters (power difference adjustment)
- Allow more flexible design using I²C communication
 - Status, errors and some settings



Horizontal

Vertical

15W (EPP) TX types defined by WPC



Control methods of EPP Tx types

Advantage 1
Regulatory

	EPP TX	MP-A1	MP-A2	MP-A3	MP-A4	MP-A5	MP-A6	MP-A7	MP-A8	MP-B1
	Bridge	Full ⇔ Half	Full ⇔ Half	Full	Full ⇔ Half	Full	Full	Full ⇔ Half	Full	Full
<u>o</u>	Frequency (kHz)	110-205	110-145	110-205	110-205	130	140-150	110-205	110-205	115
Cont	Duty (%)	10 to 50	5 to 50	0 to 50	10 to 50	50	50	10 to 50	10 to 50	
O	Phase shift (°)	0 to 135	-		0 to 133			0 to 90	0 to 133	0 to 180
	Voltage (V)	19	12	2.5 to 11.5	12	1 to 12	1 to 18	19	12	15
	Certified Tx	Rohm (V1.2.0)	Toshiba (V1.2.2)		NXP (V1.2.2)	TI (V1.2.2)	-	Rohm (V1.2.2)	-	-

Regulation trend in WW

As of Jan 1, 2017

EU : need to operate below 148.5kHz

China : need to operate below 190kHz

Japan : it's not necessary to care about the regulatory until 50W.

Toshiba solution

Advantage 2

Low cost system

- TC7718+M067 is 1st MP-A2 Tx certified by WPC.
 - Regulation and cost points of views, Toshiba adopted MP-A2 System

TX FW release (iPhone fast charge) update

■ Phase 1

- Product number: M067FWQG-7RF4(EL,Z
- Specification
 - 1. MP-A2 (15W): EPP
 - 2. Selectable A11 (5W): BPP
 - 3. Support the internal register access via I2C
 - Status : MP

■ Phase 1.1

- □ Product number: M067FWQG-7RH6
- Specification
 - 1. Based on Phase 1 (MPA2 EPP)
 - 2. Apple and Samsung Fast charge
 - 3. QC2.0 AC adaptor detection for 12V input.
 - 4. Support 2 coil operation (select either one of 2 coil)
- 5. 5V / 9V input operation
- 6. Support the internal register access via I2C (high speed)
- > Schedule:

Apple Fast charge demo :E/ Jan, ES FW release :M/Feb, Final FW release : E/Mar, Target MP: M/May/2018

New TX firmware

RX line-up

Power	~2	:W	51	w New <	5W~15W New
Product number	TC7765WBG- S020	TC7764WBG- L011	TC7764WBG- L000/L010/L013	TC7766WBG- M010	TC766WBG- M000
Standard	-	-	Qi V1.1.2	Qi V1.2.2 BPP	Qi V1.2.2 EPP
PKG	WCSP28	WCSP28	WCSP28	WCSP28	WCSP28
Size. Pitch	2.4x3.67, 0.5	2.4x3.67, 0.5	2.4x3.67x0.5	2.4x3.67, 0.5	2.4x3.67, 0.5
Thickness	0.5	0.5	0.5	0.5	0.5
Output circuit	SW	LDO	LDO	LDO/SW	LDO/SW
Output voltage	5V	5V	5, 5.1, 5.2V	5, 5.1, 5.2, 7V/ 5V~14.84V	5, 5.1, 5.2, 7V/ 5V~14.84V
Max current (A)	0.3	0.3	1.0	1.0	1.7
OCL (A)	0.5	0.5	1.3	1.3	2.0
Software	No needed.	No needed.	No needed.	No needed.	No needed.
Status	MP	MP	MP	MP	MP
Adoption example	wearable pi	noes and other roducts etc.	Smartphone, accessary, industry and medical		Some projects are on going.



TX line-up



Power	~2	W	5W	15W New
Product number	TB6865AFG- 7R49	TB6865AFG- xxx(2 device)	TB6865AFG-7PP5	TC7718FTG +TMPM067
Standard	-	-	Qi V1.1.2/Qi V1.2.2BPP	Qi V1.2.2 EPP
Tx system	-	-	A11	MP-A2
PKG	LQFP100	LQFP100	LQFP100	QFN36
Size, pitch	14x14, 0.5	14x14, 0.5	14x14, 0.5	5.0x5.0, 0.4
Thickness	1.7	1.7	1.7	1.0 / 0.9
Charge number	1	2 (Simultaneously)	1 (possibility 2 coils simultaneously)	1 (possibility 2 coil sequentially)
Input voltage			5V	12V
Software	Implemented	Implemented	Implemented	Implemented
Sys. Efficiency			75%	
Status	MP	CS	МР	MP
Adoption example	Ring, wearable products etc.	Smart shoes	Smartphone, accessary, and medical	Some projects are on going.

Wearable (<2W) Solution

TOSHBA WPT IC Application

TOSHIBA is adopted as various application.

Mass production





Smart Ring
Design: Japan Maker
Market: USA
MP: 4Q/2015



Position detection
Design: Chaina Maker
Market: USA
MP: 3Q/2016

Design Won and new Application



Smart Shoes
Design: Taiwan Maker
Market: World Wide
MP: 1Q/2017



Position detection
Design: Russia Maker
Market: Europe
MP: 1Q/2016



Watch
Design: Japan Maker
Market: World Wide
MP: 3Q/2017

Small Coil Application reference Model

Reference

Toshiba prepare 2 type solution for wearable products

1. 2W Solution

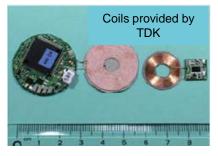
Application: Smart Watch, etc



1W Solution

Application: Active Tracker, etc





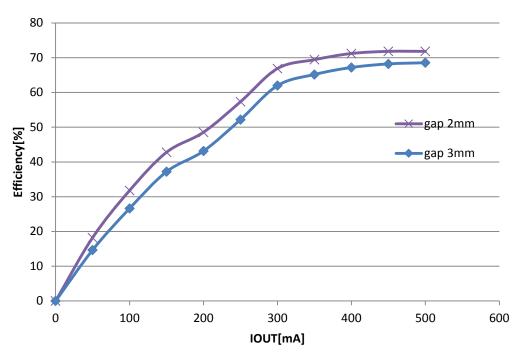
Small Coil Turn Key Solution

<Difference Point>

Solution Max Load		RX Coil Size	TX Coil Size
2.0W	~400mA	20mmФ Thick: 0.6mm	28mmΦ Thick: 2.6mm
1.0W	~200mA	11mmΦ Thick: 1.6mm	24mmΦ Thick: 2.5mm

2W Solution System Efficiency

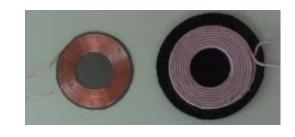




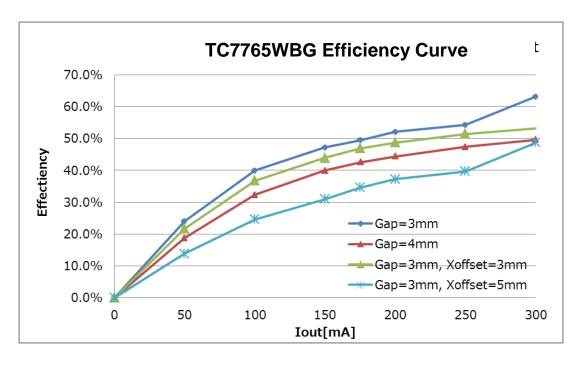
<Condition>

RX Coil : TDK New Coil Size :20mm Φ
 TX Coil : TDK New Coil Size :28mm Φ

• Coil Gap : 2, 3 mm



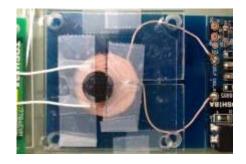
1W Solution System Efficiency



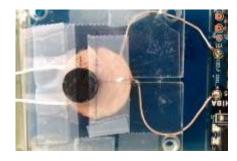
- Condition
 - Tx: Sanji /TB6865A EVB(Cs=122nF) TDK WT232390-30F2 coil
 - RX:TC7765WBG-S020 EVB (Cd Open) TDK WR111180-49F5-B1 Cs=47nF, Gap: 3.0mm
 - Electronic Load Model PLZ 152WA KIKUSUI

	Rx TDK WR111180- 49F5-B1	Tx WT232390-30F2
WLC Outer size(mm)	Ф11mm	Ф24mm
L(uH) @100 kHz	28.5	14.9
Rs(ohm) @100 kHz	1.34	0.19
		0

X-offset 3mm



X-offset 5mm



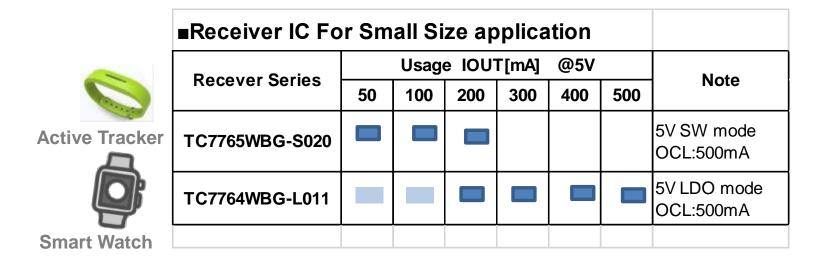
Good efficiency!!

- → possible to use USB power Flexible Coil position !!
- → easy to make mechanical Design



Receiver IC line Up

Toshiba offers Receiver IC of the biggest efficiency according to the power and the coil necessary to Set.



Receiver IC is chosen by a load current.

Transmitter System Lineup

Transmitter system lineup (TB6865AFG series)

Item				
ROM Code	7R49	7R49	NICO10mm	
EVB image Application Image	Coil Size 11mmΦ		Coil Size 30mmΦ	
Application	small output current wearable RING	Smart Watch wearable	Coil Gap 10mm Wearable application	
Method	TOSHIBA Original based o		on WPC	
Input Voltage	5V	5V	5V	
Power	Under 1W	Under 2W	Under 1.5W x 2devices	

Transmitter System is chosen by Coil size and distance.



Small Coil Solution for Wearable

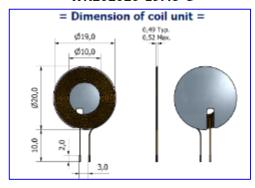
Reference Coil idea

Toshiba prepare 2 type coil for wearable products

2W Solution

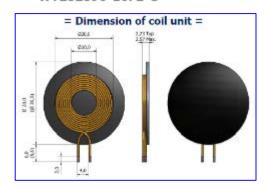
TDK Stacking Proposal (Rx):

WR202020-19M8-G



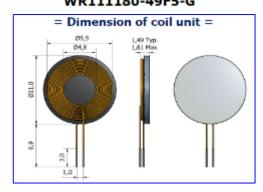
TDK Stacking Proposal(Tx)

WT282890-16F2-G



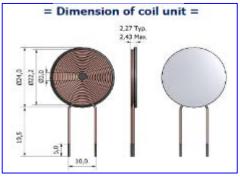
1W Solution Coil

TDK Stacking Proposal (Rx): WR111180-49F5-G



TDK Stacking Proposal (Tx):

T242490-30F2-G



Summary Toshiba Wireless solution



Advantages

- RX: "Simple" High efficiency, the most simple and allows flexible design
- TX:"Multi" Dual charging (5W x2) or sequential charging (15W one by one)





Solution line-up

Toshiba covers up to 15W.

Our existing solution is adopted in some applications.

15W : smartphone accessory

5W : smartphone, medical and industry applications

- <2.0W(Wearable/IoT) : ring, smart shoes etc.







Support

- Support total system
- Almost 6 years experience and got qi certification for both of 5W and 15W.
- Have great tool to reduce the development term
 - TC7766 GUI tool according to development status.
 - TAcS tool for wearable solution.





TOSHIBA Leading Innovation >>>