



Automotive lighting Protection Solution

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May 22, 2018

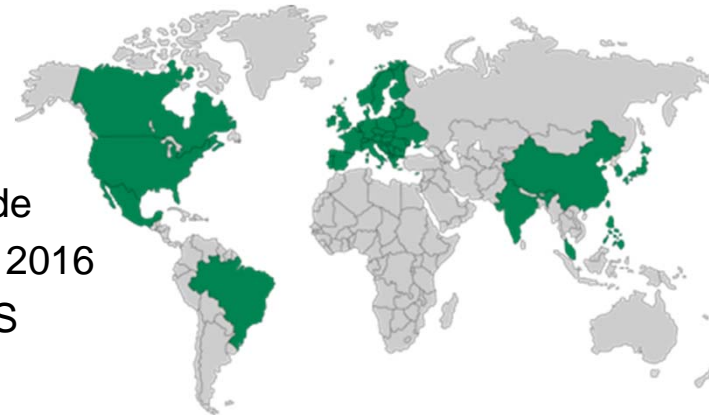


From Small Beginnings

Through decades of innovation



- Founded in 1927 inventing the first fast-acting protective fuse
- Introduced many industry-first technologies for circuit protection in automotive, aviation, consumer, communication, military and aero-space industries
- Broad Technology Portfolio
 - Passives
 - (Power) Semiconductors
 - Sensors
- Global Footprint
 - More than 10,000 employees worldwide
 - Exceeded \$1 billion of annual sales in 2016
 - Publicly held — NASDAQ traded LFUS
 - More than 35 facilities worldwide:
Americas | Europe | Asia



The #1 Brand in Circuit Protection

Expanding Player in Power Control and Sensing

Electronics (51%)



Passive Products
Semiconductor Products
Sensor Products



Automotive (39%)



Passenger Car Fuse Products
Automotive Sensor Products
Commercial Vehicle Products



Industrial (10%)



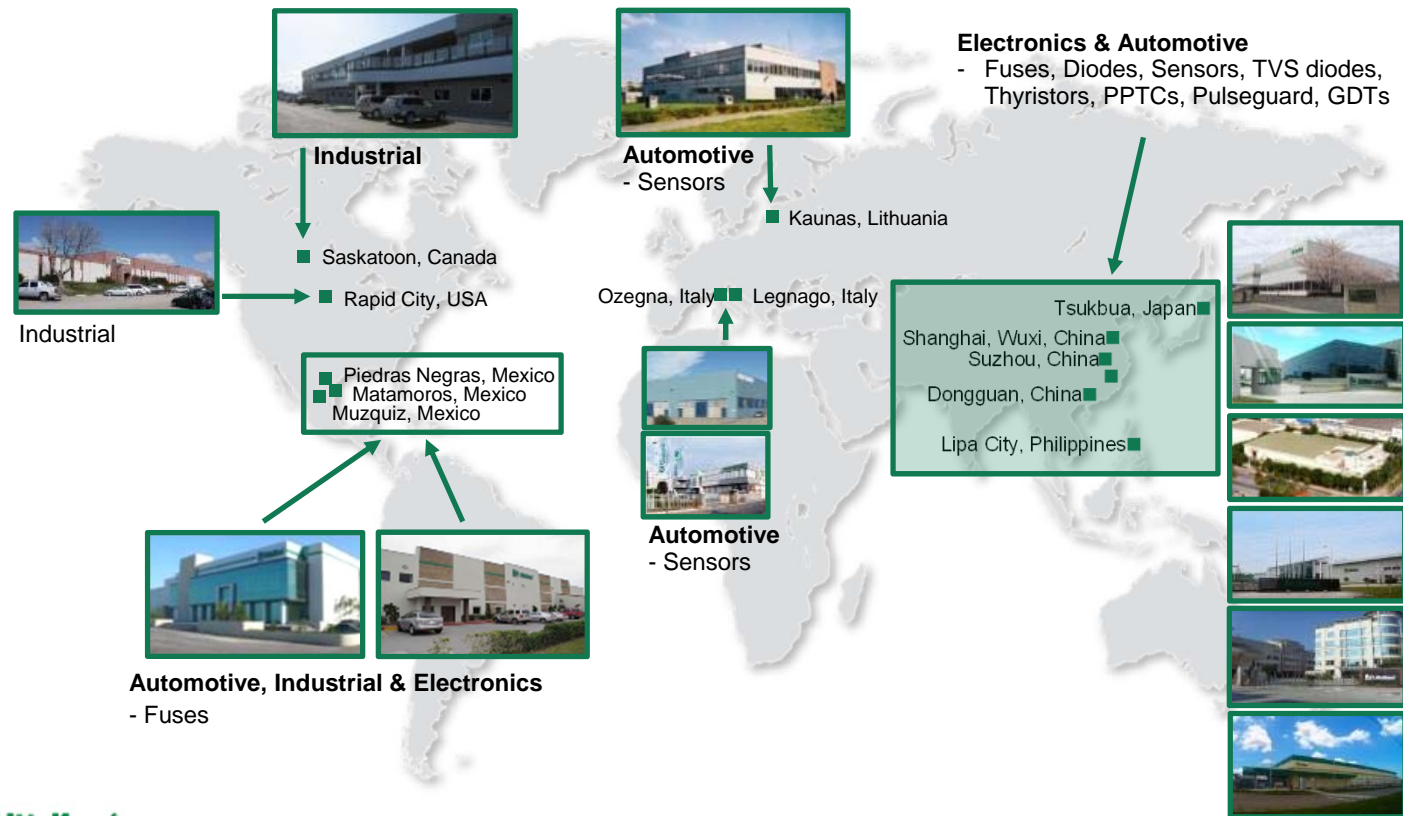
Fuse Products
Protection Relays
Custom Products



Littelfuse serves more than 100,000 customers across three major market segments

Littelfuse Current Manufacturing Footprint

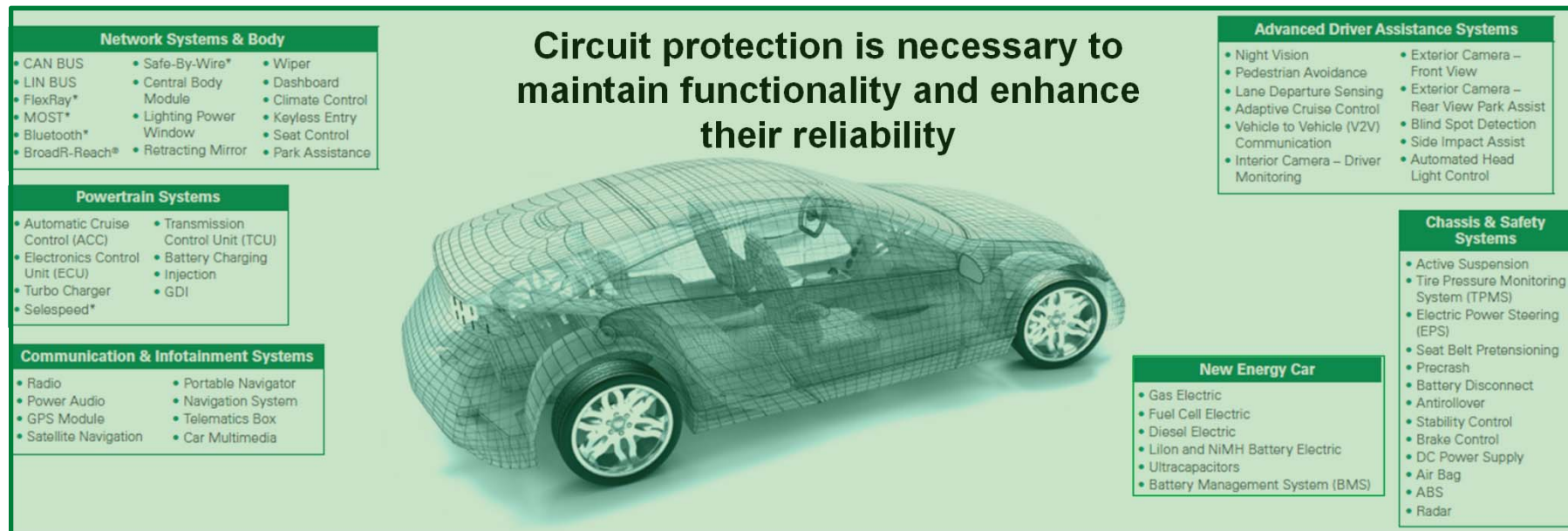
All manufacturing locations are ISO/TS16949 certified



Applications Focus Areas in Modern Vehicles


Increasing number of ECUs

Technical
Member of the
AEC!



Overcurrent protection

SMD Fuses PPTC



Overvoltage protection

TVS Diodes Diode Arrays Varistors XTREME-GUARD™

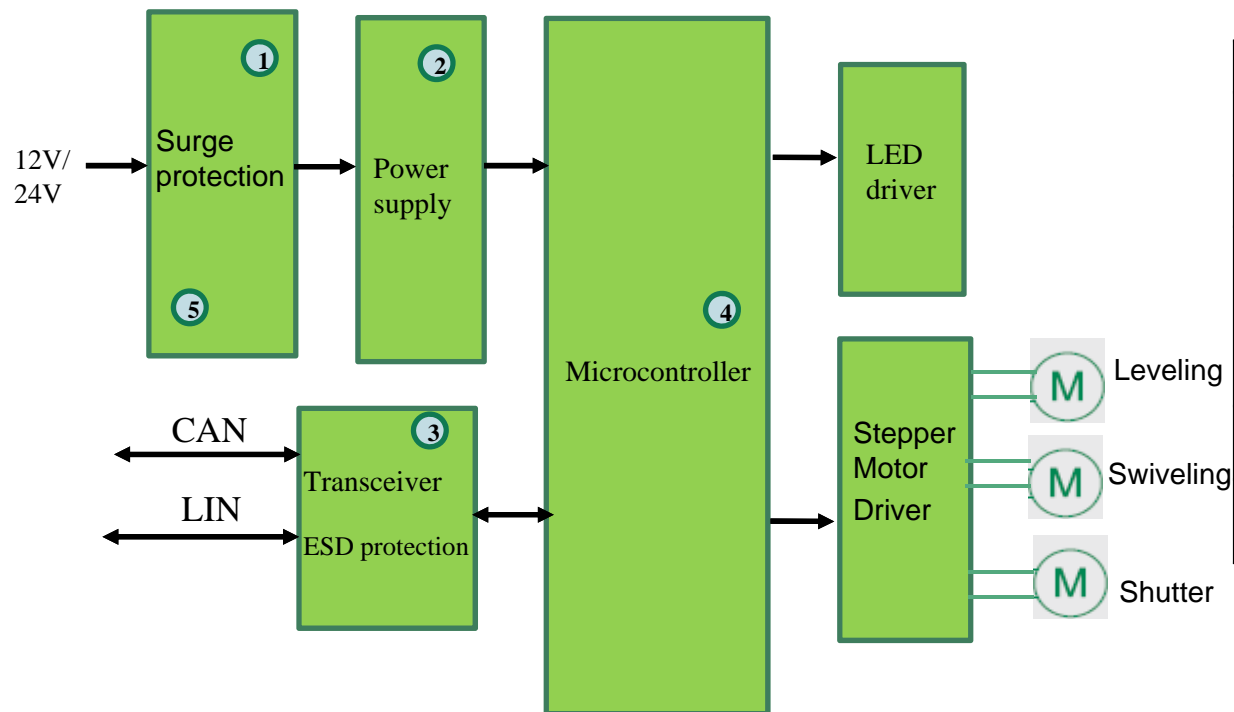


Power

Thyristors, IGBTs, Schottky Diodes

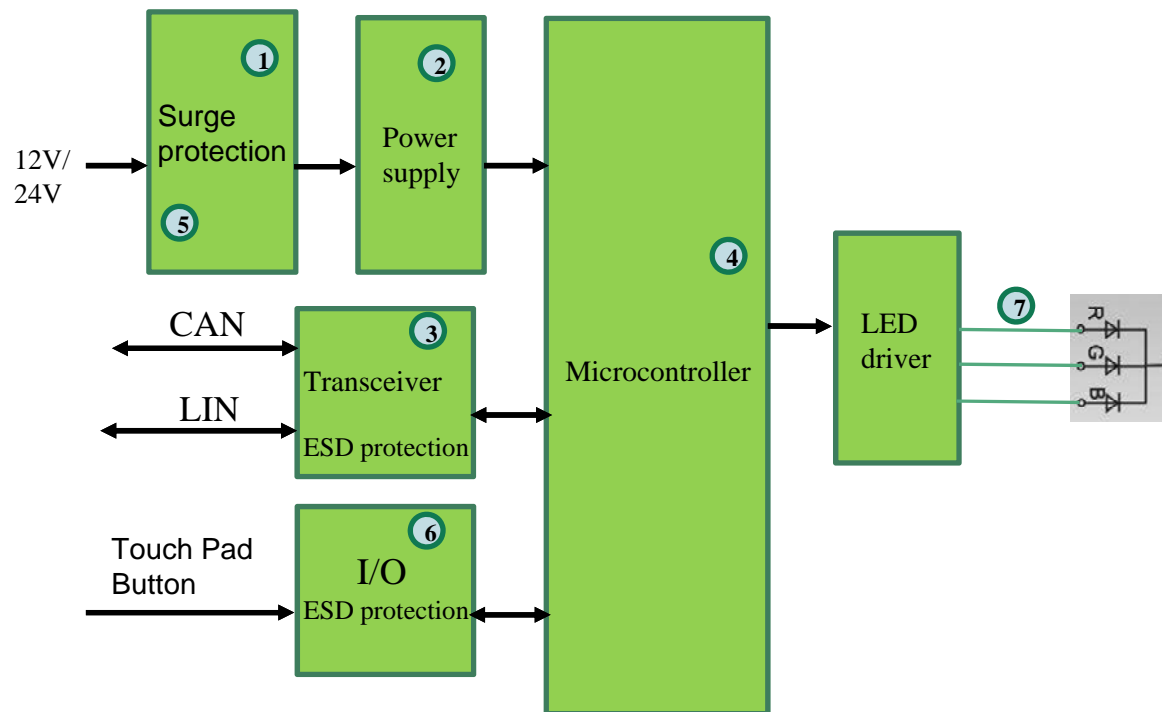


Auto head lamp protection solution



	Technology	Series
1	TVS diode/MOV	SLD8S/TPSMX/AUML/AUMOV
2	Schottky Diode	DST
3	TVS array	SM24CANA-02HTG SM24CANB-02HTG AQ24CANFD-02HTG SD24C-01FTG/ AQ24C-01FTG
4	TVS diode	TPSMX
5	Schottky Diode/PPTC	DST/SMD PPTC

Auto Interior Lighting solution



	Technology	Series
1	TVS diode/MOV	SLD8S/TPSMX/AUML/AUMOV
2	Schottky Diode	DST
3	TVS array	SM24CANA-02HTG SM24CANB-02HTG AQ24CANFD-02HTG SD24C-01FTG/ AQ24C-01FTG
4	TVS diode	TPSMX
5	Schottky Diode/PPTC	DST/SMD PPTC
6	TVS array	AQ1
7	PPTC	SMD PPTC

Why is circuit protection so important?

Electrostatic discharge (ESD)

	Simulator Model		Test Voltage (max)	Environmental focus	
	Charging Capacitor	Discharge Resistor			
Human Body Model	100 pF	1,500Ω	0.5V to 2kV	Simulates the environment inside the factory environment (wafer fab/assembly)	ESD capability on component level
IEC 61000-4-2	150 pF	330Ω	8 to 30kV contact discharge	Simulates the field level ESD to which applications will be subjected in the field	<div> <div>↓</div> Gap to be filled by ESD protection </div>
ISO 10605, interior	330 pF	330Ω	15kV contact discharge	Simulates ESD environment inside the automobile; also used for electronic modules	
ISO 10605, exterior	150 pF	330Ω	25kV air discharge	Simulates ESD environment around the exterior of the automobile	

Main ESD standards for Automotive Applications



Transient surges

Major Transients defined in ISO 7637-2*

Automotive EMC transient requirements from ISO 7637:





Standard Surge Protection	Pulse 1	Interruption of inductive load – refers to disconnection of the power supply from an inductive load while the device under test (DUT) is in parallel with the inductive load
	Pulse 2	Interruption of series inductive load – refers to the interruption of current and causes load switching
	Pulse 3	Switching spikes 3a negative transient burst 3b positive transient burst Refers to the unwanted transients in the switching events
	Pulse 4	Starter crank – refers battery voltage drop during motor start. This always happens in cold weather
Loaddump Protection	Pulse 5	Load dump – refers to the battery being disconnected when it is charged by the alternator.
	Pulse 6	Ignition coil interruption
	Pulse 7	Alternator field decay
	Pulses 1, 2, 3a, 3b, 5, 6, 7	Related to high voltage transient getting into the supply line; Pulse 4 defines minimum battery voltage.

*ISO 16750-2 has updated requirements on the load dump (Pulse 5) test conditions

Surge wave of different pulses and its magnitude

Littelfuse offers 3 ESD Protection Technologies

Ceramic, Silicon and Polymer

Technology	Data Rate	Relative Cost	Typical Applications	Characteristic	Main Advantage
MLA Auto Ceramic 	Up to 125 Mbps	Best	Keypad Switch Audio Analog video USB 1.1 Power buses	$V_{M(DC)} = 3.5V \text{ to } 120V$ 0603, 0805, 1206 and 1210 packages	Lowest cost Broad discrete offering AEC-Q200
ESD Diodes Silicon 	Up to 10 Gbps	Good	USB 2.0/3.0/3.1 HDBaseT HDMI Ethernet/BroadR Reach CAN bus/LIN bus MMC interface LCD module	Uni- and bidirectional devices with leakage current < 100nA upto $\pm 30kV$ ESD rating for up to 4 channels SD24C-01FTG for LIN SM24CANA-02HTG for CAN	Lowest R_{dyn} For lower clamping voltage range AEC-Q101
XGD/PESD Polymer 	More than 20 Gbps	Good	RF antenna 	Ultra low capacitance of 0.04 / 0.09 pF	Lowest capacitance For highest data rates AEC-Q200

TVS Diode Arrays (SPA®)

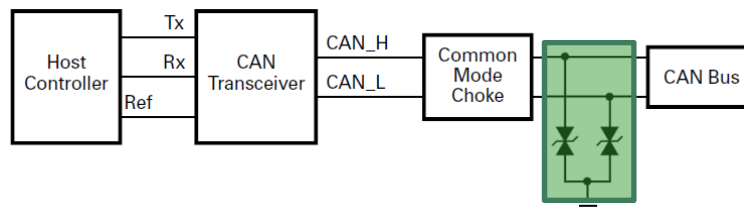
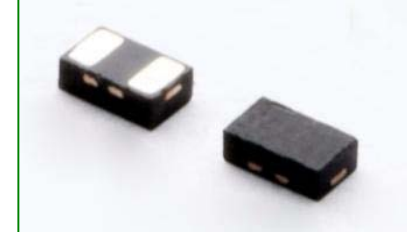
ESD Protection for Communication Buses according ISO 10605

AQ, SM and SD Automotive Series offer protection of data lines against ESD, EFT and lightning surges

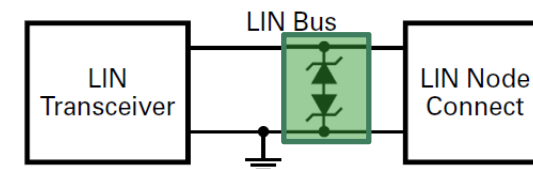
- **Uni- and bidirectional** devices with leakage current < 100nA
- ESD absorption capability of upto $\pm 30\text{kV}$ for up to 4 channels
- Low loading capacitance for high data rates of USB, GPS, LTE and many more

All AQ products are

- AEC-Q101
- RoHS compliant
- HAL-free



SM24CANA-02HTG
SM24CANB-02HTG
AQ24CANFD-02HTG



SD24C-01F/ AQ24C-01FTG

Multi Layer Varistors (MLV)

ESD Protection for Automotive Electronics according IEC 61000-4-2

MLA Automotive Series offers best flexibility by its

- Scalability over a wide operating range $V_{M(DC)} = 3.5V$ to 48V
- Different leadless **0603, 0805, 1206 and 1210 packages**
- **Rubustness** even in harsh automotive environments

Examples of Success Stories with varistors in automotive

All MLA products out of Dongguan Fab are
-AEC-Q200
-RoHS compliant
-HAL-free



Car Lighting

- ESD protection with V18AUMLA1210H



Keyless entry

- ESD protection with V18AUMLA1206H

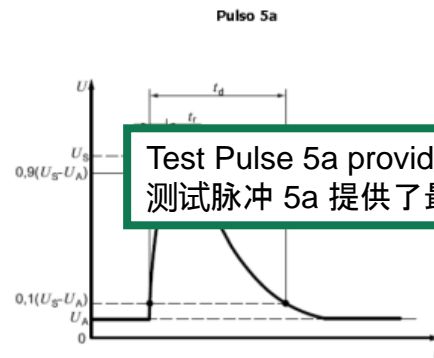


Infotainment

- ESD protection with V18MLA0603NHAUTO

Important Standards for Reliability and Protection

ISO 16750-2 Test Pulses 5a and 5b



Test Pulse 5a provides worst case scenario
测试脉冲 5a 提供了最坏的情况

Table 5 — Pulse for test A in systems with 12 V and 24 V nominal voltage

Parameter	Type of system		Minimum test requirements
	$U_N = 12 \text{ V}$	$U_N = 24 \text{ V}$	
U_S^a	$79 \leq U_S \leq 101$	$151 \leq U_S \leq 202 \text{ V}$	10 pulses at intervals of 1 min
R_i	≤ 4	$1 \leq R_i \leq 8$	
t_d	$100 \leq t_d \leq 400$	$100 \leq t_d \leq 350$	
t_r	$10 \left(\frac{0}{-5} \right)$	$10 \left(\frac{0}{-5} \right)$	

^a If not otherwise agreed, use the higher voltage level with the higher value for internal resistance, or use the lower voltage level with the lower value for internal resistance.

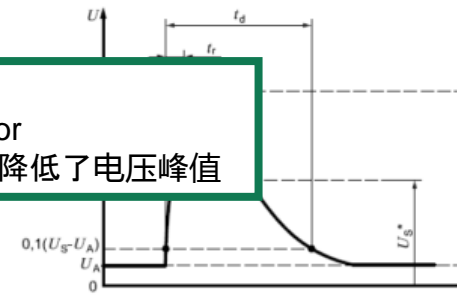
Table 6 — Pulse for test B in systems with 12 V and 24 V nominal voltage

Parameter	Type of system		Minimum test requirements
	$U_N = 12 \text{ V}$	$U_N = 24 \text{ V}$	
U_S^a	$79 \leq U_S \leq 101$	$151 \leq U_S \leq 202 \text{ V}$	
U_S^*			
R_i			
t_d			
t_r	$10 \left(\frac{0}{-5} \right)$	$10 \left(\frac{0}{-5} \right)$	
t_r			

^a If not otherwise agreed, use the higher voltage level with the higher value for internal resistance, or use the lower voltage level with the lower value for internal resistance.

Test Pulse 5b with reduced voltage peak
due to clamping device installed within alternator
测试脉冲 5b 因交流发电机内安装的钳位器件而降低了电压峰值

Pulso 5b



Transient surges hazards

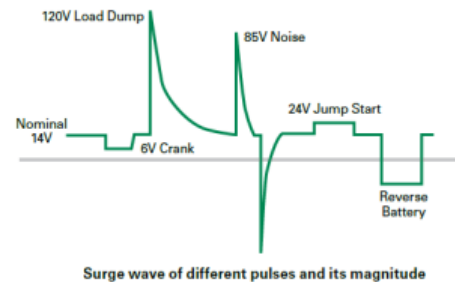
Threats acc. ISO 7637-2 and Typical Application Schemes

Major Transients defined in ISO 7637-2*

Automotive EMC transient requirements from ISO 7637:

Standard Surge Protection	Pulse 1	Interruption of inductive load – refers to disconnection of the power supply from an inductive load while the device under test (DUT) is in parallel with the inductive load
	Pulse 2	Interruption of series inductive load – refers to the interruption of current and causes load switching
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Load dump Protection	Pulse 5	Load dump – refers to the battery being disconnected when it is charged by the alternator.
	Pulse 6	Ignition coil interruption
	Pulse 7	Alternator field decay
	Pulses 1, 2, 3a, 3b, 5, 6, 7	Related to high voltage transient getting into the supply line; Pulse 4 defines minimum battery voltage.

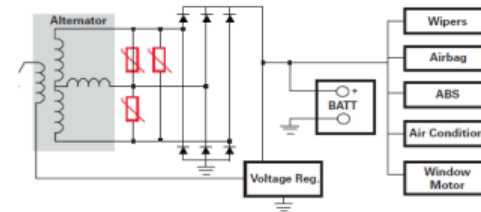
*ISO 16750-2 has updated requirements on the load dump (Pulse 5) test conditions



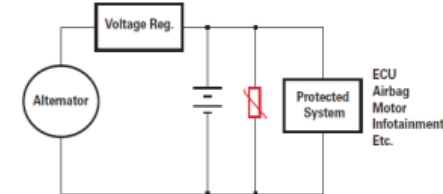
Surge wave of different pulses and its magnitude

Typ. Applications for Protection Elements

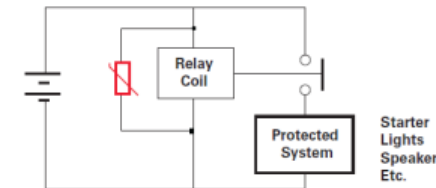
System Protection against Alternator Transients



Vehicle subsystem module transient protection

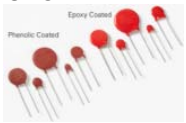


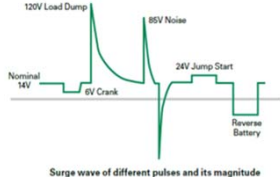


Automotive Relay Surge Protection



Littelfuse offers 3 Surge Protection Technologies

Ceramic, Plasma Arrestor and Silicon

Technology	Operating Voltage	Package	Peak Surge Capability	Typical Application	Main Advantages
AUMOV 	14V – 625Vac 825Vdc	Radial leaded 5mm-20mm	400A – 10kA	surge protection	Hi-Pot Encapsulation 2500V @ 125°C AEC-Q200
AUML 	18, 24, 48, 68Vdc	1206, 1210, 1812, 2220	1.5A – 10A	Standard Surge protection Active Clamping	Load Dump rated up to 25J AEC-Q200
TVS Diodes 	5V – 495Vdc	SMA SMB SMC SMD Axial Leaded	75 – 350A		Load Dump rated up to 8kW AEC-Q101

Littelfuse TVS Diodes

Automotive product series (AEC-Q101)

[Automotive TVS Diode App Note](#)
[Automotive TVS Diode Selection Guide](#)

Littelfuse Series (preferred for new design)	Aquired Series	Package	Directional	Power rating (by 10x1000us)	Reverse Standoff Voltage (VR)
TP6KE		DO-15	Uni & Bi	600W	11-78
TPSMF4L	SZSMF (200W)	SOD-123FL	Uni	400W	5-85
	SZ1SMA	DO-214AC	Uni & Bi		5-85
TPSMA6L		DO-221AC	Uni	600W	5-85
TPSMB	SZ1SMB/SZP6SMB	DO-214AA	Uni & Bi		6.4 -650
TP1.5KE		DO-201		1500W	11-78
TPSMC	SZ1.5SMC	DO-214AB			10.2-78
TPSMDJ		DO-214AB		3000 W	10-43
SLD8S		SMTO-263		8000 W	10-57
SLD		P600			10-60

- **SLD and SLD8S** dedicated for Load Dump application (ISO 7637-2 5a/b and ISO 16750-2 5a/b)
- **TPSMF4L/TPSMA6L** low profile and small package
- **TPSMB Hi-Vol (400V+)** for IGBT active clamping application in Automotive, Bi-Directional is our unique AECQ101 product

Mission Critical Applications – Protection Solutions

Auto TVS Diodes - Transient and Load Dump Capabilities

AEC-Q101 Qualified TVS Diode (Meets ISO7637-2 and ISO16750-2)

Series Name	Package Type	Power Rating (10/1000µs)	12V SYSTEM														24V SYSTEM													
			1	2a	2b	3a	3b	5a	5b	1	2a	2b	3a	3b	5a	5b	1	2a	2b	3a	3b	5a	5b	1	2a	2b	3a	3b	5a	5b
			-75v	37v	10v	-112v	75v	65v	65v	-100v	112v	10v	-220v	150v	87v	87v	-300v	37v	20v	-150v	150v	123v	123v	-600v	112v	20v	-300v	300v	173v	173v
Automotive Transient Surge Including Load Dump Protection																														
TPSMA6L	DO-221AC	600W	Pass	Pass	Pass	Pass	Pass			Pass	Pass	Pass	Pass	Pass			Pass	Pass	Pass	Pass	Pass			Pass	Pass	Pass	Pass	Pass		
TPSMB	DO-214AA (SMB)	600W	Pass	Pass	Pass	Pass	Pass			Pass	Pass	Pass	Pass	Pass			Pass	Pass	Pass	Pass	Pass			Pass	Pass	Pass	Pass	Pass		
TPSMC	DO-214AB (SMC)	1500W	Pass	Pass	Pass	Pass	Pass			Pass	Pass	Pass	Pass	Pass			Pass	Pass	Pass	Pass	Pass			Pass	Pass	Pass	Pass	Pass		
TPSMD	DO-214AB (SMC)	3000W	Pass	Pass	Pass	Pass	Pass		*Pass	Pass	Pass	Pass	Pass	Pass		*Pass	Pass	Pass	Pass	Pass	Pass		*Pass	Pass	Pass	Pass	Pass	Pass		*Pass
TP6KE	DO-15	600W	Pass	Pass	Pass	Pass	Pass			Pass	Pass	Pass	Pass	Pass			Pass	Pass	Pass	Pass	Pass			Pass	Pass	Pass	Pass	Pass		
SLD (or Load Dump)	P600	2200W Load Dump						Pass	Pass						Pass	Pass						Pass	Pass						Pass	Pass

Note: * denotes the conditional pass which depends on the value of the Us as required by the customer requirement. If Us value is high, then it may not pass the 5b test. Please contact Littelfuse Tech support team regarding the test condition.

- Selection of suitable TVS Diodes depends on expected transients, placement (distance) and routing, other voltage limiting (Inductance) or energy absorbing (Capacitors) devices, sensitivity of protected element, reliability requirements (number of pulses over lifetime), operating conditions (e.g. temperature), cost targets
- Load Dump Capability depends in addition on internal resistance of alternator and if alternator has already a voltage limiting device integrated (5b test case)

TVS selection guidance

- TPSMX for load dump 5b test

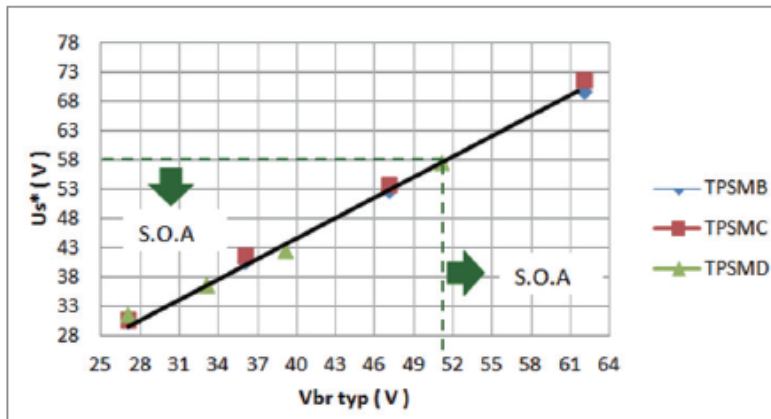


Figure 5. 12v 5b Vbr vs. US*

- SLD8 for load dump 5a test

Figure 4 - Typical SOA Chart

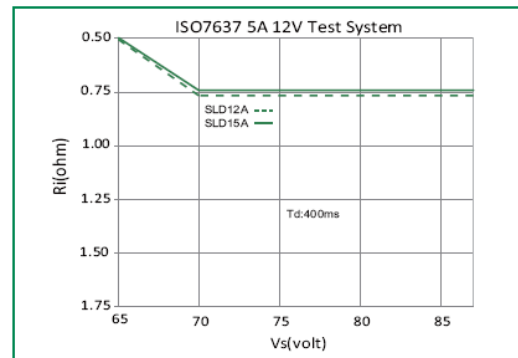
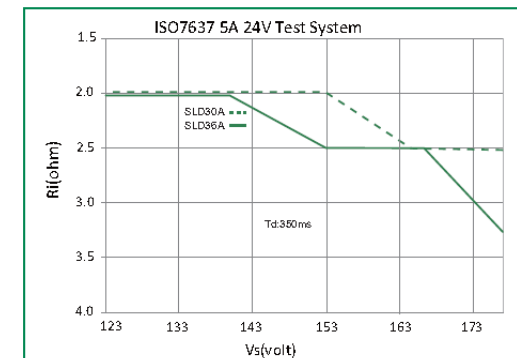
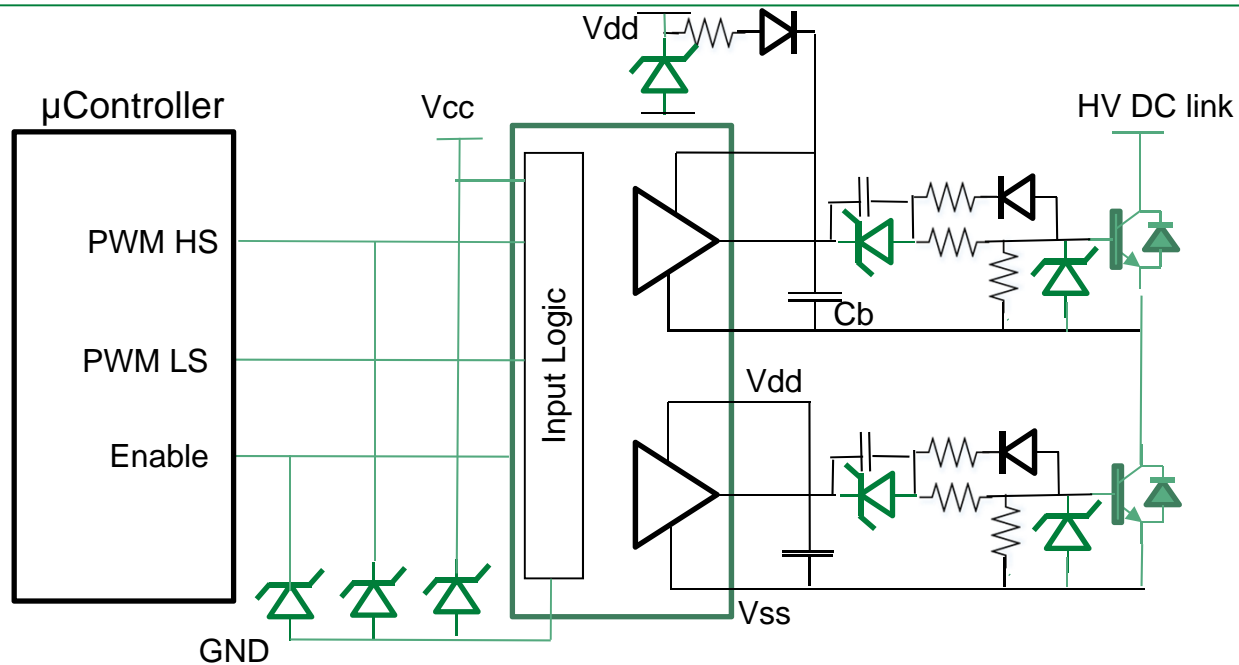


Figure 3 - SOA Chart



MOSFET Driver Protection



Input Logic:	Diode Array SPx Series
Power Supply:	MLA & AUML Series, TVS TPSMx Series
Gate Protection:	TVS TPSMx Series

AUMOV Automotive High Surge Varistors

Surge Protection for Automotive Applications

AUMOV Series Key Features

- High Surge Ceramic Varistors, **up to 3x higher surge current capability at same disc size compared to competition**
- Transient overvoltage protection in automotive applications
- Operating voltage range $V_{M(DC)} = 16V$ to **825V**
- Disc sizes **5mm ($I_{TM} (8 \times 20 \mu s) = 400A$) up to 20mm ($I_{TM} (8 \times 20 \mu s) = 10kA$)**
- Typical Applications: Body Electronics, Powertrain, Infotainment, etc.
- AEC-Q200 compliant**
- Operating Temperature Range **-40° C to +125° C** (Phenolic+Silicone)
- RoHS compliant & Halogen Free & Lead Free

AUMOV Automotive Series Maximum Ratings

Absolute Maximum Ratings		
*For ratings of individual members of a series, see Device Ratings and Selection Chart		
	Low Voltage Series	Units
Continuous:		
Steady State Applied Voltage:		
AC Voltage Range ($V_{AC(50/60Hz)}$)	14 to 875	V
DC Voltage Range (V_{DC})	16 to 875	V
Transient:		
Non-Repetitive Surge Current, 8/20µs Waveform (I_{TS})	400 to 6,000	A
Non-Repetitive Energy Capability, 2ms Waveform (W_{TS})	1.0 to 100	J
Operating Ambient Temperature Range (T_A) for Epoxy coated	-40 to +125	°C
Operating Ambient Temperature Range (T_A) for Phenolic coated and Silicone coated	-40 to +125	°C
Storage Temperature Range (T_{STG}) for Epoxy coated	-40 to +125	°C
Storage Temperature Range (T_{STG}) for Phenolic coated and Silicone coated	-40 to +100	°C
Maximum Continuous (DC) or Steady State (I_{SS}) or Repetitive Peak Current	< 0.01A	A
HiPot Breakdown Isolation Voltage Capability for Epoxy coated	2500	V
HiPot Breakdown Isolation Voltage Capability for Phenolic coated	500	V
HiPot Breakdown Isolation Voltage Capability for Silicone coated	2500	V
Temperature Cycling +40°C to -25°C for Epoxy coated	5	Cycles
Temperature Cycling +40°C to -25°C for Phenolic and Silicone coated	1000	Cycles

All AUMOV products are

- AEC-Q200
- RoHS compliant
- HAL-free
- ISO/TS 16949

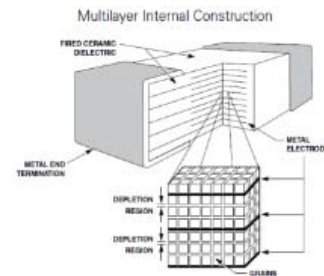


AUML Automotive Multi Layer Varistors

Transient Protection for Automotive Applications

AUML Automotive Series Key Features

- Multilayer Ceramic Varistor Technology
- Transient overvoltage protection in automotive applications
- ESD protection according IEC 61000-4-2
- Operating Voltage: 18V
- **Low Clamping Voltage of 40V @ I_p**
- Leadless **1206, 1210, 1812 and 2220 chip sizes**
- Typical Applications: On-Board Transient Protection
- **AEC-Q200 compliant**
- **Repetitive High Energy Load dump & Jump start capability**
- RoHS compliant



AUML Automotive Series Maximum Ratings

Continuous	AUML Series	Units
Steady State Applied Voltage:		
DC Voltage Range (V_{MDC})	18	V
Transient:		
Load Dump Energy, (W_{LD})	1.5 to 25	J
Jump Start Capability (5 minutes), (V_{JUMP})	24.5	V
Operating Ambient Temperature Range (T_A)	-55 to +125	°C
Storage Temperature Range (T_{STG})	-55 to +150	°C
Temperature Coefficient (αV) of Clamping Voltage (V_C) at Specified Test Current	<0.01	%/°C

All AUML products are

- AEC-Q200
- RoHS compliant
- HAL-free
- ISO/TS 16949



Potential fault origins fall under 3 categories

Functions to Protect

- PCB traces: power line trace and signal line trace
- Other sensitive Electronic Components: BJT, FET, ICs
 - Overcurrent components:

PPTC or Fuse ?

	SMD Fuse	SMD PPTC
Failure Types	Permanent failure	Occasional failure
Examples	Components fail short, Crash event , last defense on board, Accessible Control Unit...	Install/Service Fault/After Market Intermittent short failures due to connector or harness damage, abnormal loads, connector Metallic intrusion, Moisture, fluid ingress, salted water , thermal event Software issue, IC malfunction Buried control Unit , load Protection ...

Potential Fault Origins fall under 3 categories

- **Install/Service Fault/After Market**
 - Mis-Wiring
 - Short to ground and +V Bat
 - Reverse Battery
 - ESD
- **Operational Defect/Fault in the field**
 - Cross to Higher Voltage
 - Signal Ground/Power Ground
 - Switch/Relay contact failure
 - Thermal Runaway
 - Resistive short circuit (Components, PCB..)
 - Transient spikes
 - Load dump
 - Jump Start
 - ESD
 - Software issue
 - Load protection
- **Meet Regulatory Spec Test : ISO7637-2 / LV124/ Internal Spec**
 - Transient spikes
 - Load dump
 - Jump Start
 - Short to ground and to +V Bat
 - Reverse Polarity
 - Isolation

Resettable PPTCs

- AEC-Q200

Overcurrent protection in Car electronics and Motor protection

- Circuit Protection Devices for:
 - Audio
 - Video
 - Navigation
 - I/O Ports (USB)
- Circuit Protection Devices for:
 - ECU, BCM & Junction Box Applications
 - Communication Systems
 - Climate Control Systems
 - Sensor Circuit Applications
 - Safety & Security Applications
 - LED Lighting Applications
 - Interior & Cluster Applications
 - Thermal Protection Applications
 - Harness Protection

Series	Form Factor	Voltage Rating	Current rating
SMD	0603, 0805, 1206, 1210, 1812, 2016, 2920, 2018, 3425	6 – 60Vdc	0.05 – 5A
Leaded	7 – 24mm	16Vdc 30Vdc 32Vdc	0.5 – 15A

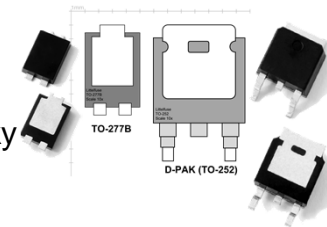


AEC-Q200 Parts

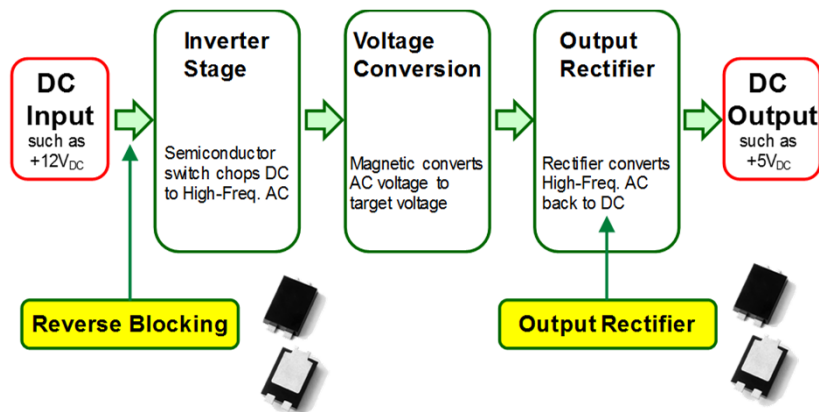
Schottky Barrier Rectifier

DC-DC converter

- 1/3 of footprint of comparable D-PAK product
- Trench-MOS design: Lower V_F than conventional MBR Schottky



D-PAK replacement with smaller package



Low V_F of Schottky rectifier >>> reverse blocking at input
Zero T_{RR} & Low V_F of Schottky rectifier >>> output rectifier

$I_{F_{AV}}$	V_{RR}	Part number
Average forward current	Reverse Voltage	AEC-Q101
5A	60V	DST560S-A
	80V	DST580S-A
	100V	DST5100S-A
8A	60A	DST860S-A
	100V	DST8100S-A
10A	40V	DST1040S-A
	45V	DST1045S-A
	50V	DST1050S-A
	100V	DST10100S-A

